Data sheet



SIMATIC S7-1500F, CPU Bundle consisting of: CPU 1518F-4 PN/DP MFP (6ES7518-4FX00-1AB0), including C/C++ Runtime and OPC UA Runtime license, 9 MB work memory for program and 60 MB for data, 1st interface: PROFINET IRT with 2-port switch, 2nd interface: PROFINET RT, 3rd interface: PROFINET basic services, 4th interface: PROFIBUS, 1 ns bit performance, SIMATIC Memory Card (min. 2 GB) required

Figure similar

General information	
Product type designation	CPU 1518F-4 PN/DP MFP
HW functional status	FS04
Firmware version	V3.0
 FW update possible 	Yes
Product function	
● I&M data	Yes; I&M0 to I&M3
Isochronous mode	Yes; Distributed and central; with minimum OB $6x$ cycle of $125~\mu s$ (distributed) and 1 ms (central)
Engineering with	
 STEP 7 TIA Portal configurable/integrated from version 	V18 (FW V3.0) / V15 (FW V2.5) or higher
Configuration control	
via dataset	Yes
Display	
Screen diagonal [cm]	6.1 cm
Control elements	
Number of keys	6
Mode selector switch	1
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
 Mains/voltage failure stored energy time 	5 ms
Repeat rate, min.	1/s
Input current	
Current consumption (rated value)	1.7 A
Current consumption, max.	2 A
Inrush current, max.	2 A; Rated value
l²t	0.4 A ² ·s
Power	
Infeed power to the backplane bus	12 W
Power consumption from the backplane bus (balanced)	35 W
Power loss	
Power loss, typ.	29 W
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes

Work memory	
integrated (for program)	9 Mbyte
• integrated (for data)	60 Mbyte
• integrated (for CPU function library of CPU Runtime)	50 Mbyte; Note: The "CPU function library of the CPU" are C/C++ blocks for the user program that were created using the SIMATIC ODK 1500S or Target 1500S.
Working memory for additional functions	
 Integrated (for C/C++ Runtime application) 	1 024 Mbyte
 available (for Linux runtime application) 	1 Gbyte
Load memory	
 Plug-in (SIMATIC Memory Card), max. 	32 Gbyte; the memory card must have at least 2 GB of space on it
Backup	
maintenance-free	Yes
CPU processing times	
for bit operations, typ.	1 ns
for word operations, typ.	2 ns
for fixed point arithmetic, typ.	2 ns
for floating point arithmetic, typ.	6 ns
CPU-blocks	00.000 PL L (OD ED EC 22) 11/27
Number of elements (total)	20 000; Blocks (OB, FB, FC, DB) and UDTs
Number range	1 60 999; subdivided into: number range that can be used by the user: 1 59 999, and number range of DBs created via SFC 86: 60 000 60 999
• Size, max.	16 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	
Number range	0 65 535
• Size, max.	1 Mbyte
FC	
Number range	0 65 535
• Size, max.	1 Mbyte
OB Oing was	4 Mb. 4 -
Size, max. Number of free cycle ORe	1 Mbyte
Number of free cycle OBs Number of fine clare OBs	100
Number of time alarm OBs Number of delay plants OBs	20
Number of delay alarm OBs Number of evelip intervent OBs	20 With Failerfa true DTCs with any "Cyclic intervent OP" or any "Free sycle
Number of cyclic interrupt OBs	20; With Failsafe, two RTGs with one "Cyclic interrupt OB" or one "Free cycle OB" (F-OB) each are possible
Number of process alarm OBs	50
Number of DPV1 alarm OBs	3
Number of isochronous mode OBs	3
Number of technology synchronous alarm OBs	2
Number of startup OBs	100
Number of asynchronous error OBs	4
Number of synchronous error OBs	2
Number of diagnostic alarm OBs Naction don'th	1
Nesting depth	24
per priority class Counters, times, and their retentivity.	24
Counters, timers and their retentivity	
S7 counter • Number	2 048
Number Retentivity	۷ ۳۰
— adjustable	Yes
- adjustable IEC counter	
Number	Any (only limited by the main memory)
Retentivity	, ()
— adjustable	Yes
S7 times	
Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
Number	Any (only limited by the main memory)

Retentivity	
— adjustable	Yes
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	768 kbyte; In total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 700 KB
Extended retentive data area (incl. timers, counters, flags), max. Flag	20 Mbyte; When using PS 6 0W 24/48/60 V DC HF
Size, max.	16 kbyte
Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	
 Retentivity adjustable 	Yes
Retentivity preset	No
Local data	
• per priority class, max.	64 kbyte; max. 16 KB per block
Address area	
Number of IO modules	16 384; max. number of modules / submodules
I/O address area	
• Inputs	32 kbyte; All inputs are in the process image
Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	
— Inputs (volume)	32 kbyte; max. 32 KB via X1; max. 8 KB via X2 or X4
— Outputs (volume)	32 kbyte; max. 32 KB via X1; max. 8 KB via X2 or X4
per CM/CP	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	
Number of subprocess images, max.	32
Hardware configuration	
Number of distributed IO systems	64; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
integratedVia CM	1 8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Number of IO Controllers	
• integrated	2
• Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Rack	
 Modules per rack, max. 	32; CPU + 31 modules
Number of lines, max.	1
PtP CM	
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	
Clock	
• Type	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
Deviation per day, max.	10 s; Typ.: 2 s
Operating hours counter	
• Number	16
Clock synchronization	
• supported	Yes
• to DP, master	Yes
• in AS, master	Yes
• in AS, device	Yes
on Ethernet via NTP	Yes
Interfaces	
Number of PROFINET interfaces	3
Number of PROFIBUS interfaces	1
1. Interface	

Interface types	
RJ 45 (Ethernet)	Yes; X1
Number of ports	2
• integrated switch	Yes
Protocols	VID-A
IP protocol PROFINITIO Controller	Yes; IPv4
PROFINET IO Controller	Yes
PROFINET IO Device NAATIO annuariantian	Yes
SIMATIC communication	Yes
Open IE communication	Yes; Optionally also encrypted
Web server	Yes
Media redundancy PROSINET IO Controller	Yes
PROFINET IO Controller	
Services	V
— PG/OP communication	Yes
— Isochronous mode	Yes
— Direct data exchange	Yes; Requirement: IRT and isochronous mode (MRPD optional)
— IRT	Yes
— PROFlenergy	Yes; per user program
— Prioritized startup	Yes; Max. 32 PROFINET devices
Number of connectable IO Devices, max.	512; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
— Of which IO devices with IRT, max.	64
Number of connectable IO Devices for RT, max.	512
— of which in line, max.	512
 Number of IO Devices that can be simultaneously activated/deactivated, max. 	8; in total across all interfaces
 Number of IO Devices per tool, max. 	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for IRT	
— for send cycle of 125 μs	125 µs
— for send cycle of 187.5 μs	187.5 µs
— for send cycle of 250 μs	250 µs to 4 ms
— for send cycle of 500 μs	500 µs to 8 ms
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
— With IRT and parameterization of "odd" send cycles	Update time = set "odd" send clock (any multiple of 125 $\mu s: 375~\mu s, 625~\mu s 3 875~\mu s)$
Update time for RT	
— for send cycle of 250 μs	250 µs to 128 ms
— for send cycle of 500 μs	500 µs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— Isochronous mode	No
— IRT	Yes; Minimum send cycle of 250 µs
— PROFlenergy	Yes; per user program
— Shared device	Yes
 Number of IO Controllers with shared device, max. 	4
 activation/deactivation of I-devices 	Yes; per user program
 Asset management record 	Yes; per user program
2. Interface	
Interface types	
Interface types • RJ 45 (Ethernet)	Yes; X2
• •	Yes; X2 1

Protocols	V 10 4
IP protocol	Yes; IPv4
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
 SIMATIC communication 	Yes
Open IE communication	Yes; Optionally also encrypted
Web server	Yes
Media redundancy	No
PROFINET IO Controller	
Services	
— PG/OP communication	Yes
— Isochronous mode	No
	No
— Direct data exchange	
— IRT	No
— PROFlenergy	Yes; per user program
— Prioritized startup	No
 Number of connectable IO Devices, max. 	128; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
 Number of connectable IO Devices for RT, max. 	128
— of which in line, max.	128
 Number of IO Devices that can be simultaneously activated/deactivated, max. 	8; in total across all interfaces
 Number of IO Devices per tool, max. 	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for RT	
— for send cycle of 1 ms	1 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— Isochronous mode	No
— IRT	No
— PROFlenergy	Yes; per user program
— Prioritized startup	No
— Shared device	Yes
 Number of IO Controllers with shared device, max. 	4
 activation/deactivation of I-devices 	Yes; per user program
Asset management record	Yes; per user program
3. Interface	
Interface types	
• RJ 45 (Ethernet)	Yes; X3
Number of ports	1; C/C++ Runtime can also be reached via this port
integrated switch	No
Protocols	
IP protocol	Yes; IPv4
PROFINET IO Controller	No
PROFINET IO Device SIMATIC communication	No Voc
SIMATIC communication	Yes
Open IE communication	Yes; Optionally also encrypted
Web server	Yes
4. Interface	
Interface types	
• RS 485	Yes; X4
 Number of ports 	1
Protocols	
FIGUCOIS	
PROFIBUS DP master	Yes
PROFIBUS DP master	
PROFIBUS DP masterPROFIBUS DP device	No
PROFIBUS DP masterPROFIBUS DP deviceSIMATIC communication	
PROFIBUS DP master PROFIBUS DP device SIMATIC communication PROFIBUS DP master	No Yes
PROFIBUS DP masterPROFIBUS DP deviceSIMATIC communication	No

	PROFIBUS or PROFINET
Services	
— PG/OP communication	Yes
— Equidistance	Yes
— Isochronous mode	Yes
 activation/deactivation of DP devices 	Yes
Interface types	
RJ 45 (Ethernet)	
• 100 Mbps	Yes
• 1000 Mbps	Yes; Only possible at the X3 interface of the CPU 1518
 Autonegotiation 	Yes
Autocrossing	Yes
Industrial Ethernet status LED	Yes
RS 485	
Transmission rate, max.	12 Mbit/s
Protocols	
PROFIsafe	Yes; V2.4 / V2.6
Number of connections	
 Number of connections, max. 	384; via integrated interfaces of the CPU and connected CPs / CMs
 Number of connections reserved for ES/HMI/web 	10
 Number of connections via integrated interfaces 	320
Number of S7 routing paths	64; in total, only 16 S7-Routing connections are supported via PROFIBUS
Redundancy mode	
H-Sync forwarding	Yes
Media redundancy	
— Media redundancy	only via 1st interface (X1)
— MRP	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client
 MRP interconnection, supported 	Yes; as MRP ring node according to IEC 62439-2 Edition 3.0
— MRPD	Yes; Requirement: IRT
 Switchover time on line break, typ. 	200 ms; For MRP, bumpless for MRPD
— Number of stations in the ring, max.	50
SIMATIC communication	
PG/OP communication	Yes; encryption with TLS V1.3 pre-selected
• S7 routing	Yes
Data record routing	Yes
• S7 communication, as server	Yes
S7 communication, as client	Yes
User data per job, max.	See online help (S7 communication, user data size)
Open IE communication	V
TCP/IP Data longth, max.	Yes 64 khyto
— Data length, max.	64 kbyte
several passive connections per port, supported Solvent TCP (PEC1006)	Yes Yes
ISO-on-TCP (RFC1006) Data length, may	
— Data length, max. ● UDP	64 kbyte Yes
● UDP — Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast
— Data tength, max. — UDP multicast	Yes; 128 multicast circuits (of which max. 5 via X1)
DHCP	Yes
• DNS	Yes
• SNMP	Yes; disconnected by default
• DCP	Yes
• LLDP	Yes
• Encryption	Yes; Optional
Web server	. 50, Sphonai
• HTTP	Yes; Standard and user pages
• HTTPS	Yes; Standard and user pages
OPC UA	, Standard and door pageo
Runtime license required	Yes; "Large" license required
OPC UA Client	Yes; Data Access (registered Read/Write), Method Call
Application authentication	Yes
11	

Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15,
— Security policies	Basic256Sha256
 User authentication 	"anonymous" or by user name & password
 Number of connections, max. 	40
 Number of nodes of the client interfaces, recommended max. 	5 000
 Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_I max. 	300
 Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. 	20
 Number of elements for one call of OPC_UA_MethodGetHandleList, max. 	100
 Number of simultaneous calls of the client instructions for session management, per connection, max. 	1
 Number of simultaneous calls of the client instructions for data access, per connection, max. 	5
 Number of registerable nodes, max. 	5 000
 — Number of registerable method calls of OPC_UA_MethodCall, max. 	100
 Number of inputs/outputs when calling OPC_UA_MethodCall, max. 	20
OPC UA Server	Yes; Data Access (Read, Write, Subscribe), Method Call, Alarms & Condition (A&C), Custom Address Space
 Application authentication 	Yes
— Security policies	available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256, Aes128Sha256RsaOaep, Aes256Sha256RsaPss
— User authentication	"anonymous" or by user name & password
 — GDS support (certificate management) 	Yes
— Number of sessions, max.	64
 Number of accessible variables, max. 	200 000
 Number of registerable nodes, max. 	50 000
 Number of subscriptions per session, max. 	50
— Sampling interval, min.	10 ms
— Publishing interval, min.	10 ms
 Number of server methods, max. 	100
 Number of inputs/outputs per server method, max. 	20
 Number of monitored items, recommended max. 	24 000; for 1 s sampling interval and 1 s send interval
Number of server interfaces, max.	10 of each "Server interfaces" / "Companion specification" type and 20 of the type "Reference namespace"
 Number of nodes for user-defined server interfaces, max. 	30 000
 Alarms and Conditions 	Yes
 Number of program alarms 	400
Number of alarms for system diagnostics	200
Further protocols	
• MODBUS	Yes; MODBUS TCP
Isochronous mode	
Equidistance	Yes
S7 message functions	
Number of login stations for message functions, max.	64
Program alarms	Yes
Number of configurable program messages, max.	10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH
Number of loadable program messages in RUN, max.	5 000
Number of simultaneously active program alarms	
Number of program alarms	4 000
Number of program diams Number of alarms for system diagnostics	1 000
Number of alarms for system diagnostics Number of alarms for motion technology objects	480
Test commissioning functions	
	Voc. Parallal online access pessible for up to 40 ansignation outstand
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 10 engineering systems
Status block	Yes; Up to 16 simultaneously (in total across all ES clients)
Single step	No co
Number of breakpoints	20

Ctatus/control	
Status/control	Voc
Status/control variable	Yes
• Variables	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
Number of variables, max.	
— of which status variables, max.	200; per job
— of which control variables, max.	200; per job
Forcing	
Forcing	Yes
Forcing, variables	peripheral inputs/outputs (without fail-safe)
Number of variables, max.	200
Diagnostic buffer	
• present	Yes
 Number of entries, max. 	3 200
— of which powerfail-proof	1 000
Traces	
 Number of configurable Traces 	8; Up to 512 KB of data per trace are possible
Interrupts/diagnostics/status information	
Diagnostics indication LED	
RUN/STOP LED	Yes
• ERROR LED	Yes
MAINT LED	Yes
 Connection display LINK TX/RX 	Yes
Supported technology objects	
Motion Control	Yes; Note: The number of technology objects affects the cycle time of the PLC
	program; selection guide via the TIA Selection Tool
 Number of available Motion Control resources for 	15 360
technology objects	
 Required Motion Control resources 	
per speed-controlled axis	40
per positioning axis	80
— per synchronous axis	160
— per external encoder	80
— per output cam	20
— per cam track	160
— per probe	40
 Positioning axis 	
 Number of positioning axes at motion control cycle of 4 ms (typical value) 	140
 Number of positioning axes at motion control cycle of 8 ms (typical value) 	192
Controller	
PID_Compact	Yes; Universal PID controller with integrated optimization
PID_3Step	Yes; PID controller with integrated optimization for valves
PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
High-speed counter	Yes
Standards, approvals, certificates	
Highest safety class achievable in safety mode	
Performance level according to ISO 13849-1	PLe
• SIL acc. to IEC 61508	SIL 3
Probability of failure (for service life of 20 years and repair time	
Low demand mode: PFDavg in accordance with	< 2.00E-05
SIL3 — High demand/continuous mode: PFH in accordance	< 1.00E-09
with SIL3	1.002-00
Ambient conditions	
Ambient temperature during operation	
 horizontal installation, min. 	0 °C
• horizontal installation, max.	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off
 vertical installation, min. 	0 °C
• vertical installation, max.	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off

• min. • max. • max. • 70 °C Altitude during operation relating to sea level • Installation altitude above sea level, max. 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual configuration / header Configuration / programming / header Programming language — LAD — FBD — Yes; incl. failsafe — FBD — STL — Yes — SCL — CFC — either CFC or failsafe functionality Yes Know-how protection • User program protection/password protection • User program protection/password protection • Block protection • Protection of confidential configuration data • Password for display • Protection level: Write protection • Protection level: Write protection • Protection level: Read/write protection • Protection level: Write protection • Protection level: Write protection • Protection level: Read/write protection • Protection level: Write protection • Protection level: Write protection • Protection level: Read/write protection • Protection l	Ambient temperature during storage/transportation	
Altitude during operation relating to sea level Installation altitude above sea level, max. S 000 m; Restrictions for installation altitudes > 2 000 m, see manual configuration / programming / header Programming language	• min.	-40 °C
Installation altitude above sea level, max. Configuration / header Configuration / programming / header Programming language - LAD - FBD - FBD - Yes; incl. failsafe - FBD - STL - SCL - CFC - either CFC or failsafe functionality - GRAPH Know-how protection - Block protection - Block protection - protection of confidential configuration data - Password for display - Protection level: Write protection - Protection level: Read/write protection - Protection level: Complete protection - Protection level: Complete protection - I ower limit - upper limit - See of ODK SO file, max Depth - Depth - Depth - Dimensions - Ves, incl. failsafe - Yes; incl. failsafe - Yes - Yes - Yes - Yes - STL - SCL - Yes - either CFC or failsafe functionality - Yes - Standard -	• max.	70 °C
configuration / header configuration / programming / header Programming language LADFBDFBDFBDFBDFBD	Altitude during operation relating to sea level	
configuration / programming / header Programming language — LAD Yes; incl. failsafe — FBD Yes; incl. failsafe — STL Yes — SCL Yes — CFC either CFC or failsafe functionality — GRAPH Yes Know-how protection • User program protection/password protection • Selock protection • Block protection • protection of confidential configuration data • Password for display • Protection level: Write protection • Protection level: Write protection • Protection level: Read/write protection • programming / cycle time monitoring / header • lower limit • upper limit • upper limit • Open Development interfaces • Size of ODK SO file, max. Dimensions Width 175 mm Height Depth 129 mm Wolghts	 Installation altitude above sea level, max. 	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
Programming language - LAD - FBD - FBD - Yes; incl. failsafe - STL - SCL - SCL - CFC - GRAPH - Yes Know-how protection - User program protection/password protection - Block protection - Block protection - Block protection - Block protection - Protection level: Write protection - Protection level: Write protection - Protection level: Write protection - Protection level: Complete protection - Protection level: Complete protection - Isomer adjustable minimum cycle time - Isomer adjustable maximum cycle time - Open Development interfaces - Size of ODK SO file, max. 9 8 Mbyte - Pintent	configuration / header	
- LAD Yes; incl. failsafe - FBD Yes; incl. failsafe - STL Yes - STL Yes - SCL Yes - CFC either CFC or failsafe functionality - GRAPH Yes Know-how protection • User program protection/password protection Yes • Copy protection Yes • Block protection Yes - Protection for confidential configuration data Yes - Protection level: Write protection Yes - Protection level: Read/write protection Yes - Protection level: Complete protection Yes - Size of ODK SO file, max. 9.8 Mbyte Dimensions Width 175 mm - Bepth 129 mm Weights	configuration / programming / header	
- FBD - STL - SCL - CFC - GRAPH - Yes Know-how protection - User program protection/password protection - Copy protection - Copy protection - Block protection - Protection of confidential configuration data - Password for display - Protection level: Write protection - Protection level: Complete monitoring / header - Ower limit - Upper limit - Upper limit - Upper limit - Open Development interfaces - Size of ODK SO file, max. Dimensions Width - 175 mm - Depth - User CFC or failsafe - Yes - either CFC or failsafe functionality - Yes - either CFC or failsafe functionality - Yes - Wes - Wes - Wes - Ves - Ves - Ves - Password for display - Yes - Protection level: Complete protection - Yes - Protection level: Complete prote	Programming language	
- STL - SCL - CFC - cH either CFC or failsafe functionality - GRAPH Yes Know-how protection • User program protection/password protection • Copy protection • Block protection • Block protection • protection for confidential configuration data • Password for display • Protection level: Write protection • Protection level: Write protection • Protection level: Complete protection • Ses protection level: Complete protection • Protection level: Complete protection • Protection level: Complete protection • Ses protection level: Complete protection • Protection level: Complete protection • Protection level: Complete protection • Ses protection level: Complete protection • Ses protection level: Complete protection • Ses protection level: Complete protection • Protection level: Write protection	— LAD	Yes; incl. failsafe
- SCL - CFC - GRAPH Yes Know-how protection • User program protection/password protection • Block protection • protection of confidential configuration data • Password for display • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection • Protection level: Complete protection • Protection level: Write protection • Protection level: Write protection • Protection level: Complete protection • Protection level: Complete protection • Size of ODK SO file, max. Dimensions Width 175 mm Height Depth Weights	— FBD	Yes; incl. failsafe
	— STL	Yes
- GRAPH Know-how protection User program protection/password protection Copy protection Block protection Yes Block protection oprotection of confidential configuration data Password for display Protection level: Write protection Protection level: Write protection Protection level: Read/write protection Protection level: Complete protection Programming / cycle time monitoring / header I lower limit Upper limit Size of ODK SO file, max. Dimensions Width 175 mm Height Depth Weights	— SCL	Yes
Know-how protection User program protection/password protection Copy protection Block protection Pressured for display Protection level: Write protection Protection level: Write protection Protection level: Write protection Protection level: Complete protection Protection level: Complete protection Programming / cycle time monitoring / header I lower limit Upper	— CFC	either CFC or failsafe functionality
User program protection/password protection Copy protection Pes Block protection Protection protection of confidential configuration data protection of confidential configuration data Password for display Protection level: Write protection Protection level: Write protection Protection level: Read/write protection Protection level: Complete protection Protection level: Complete protection Programming / cycle time monitoring / header I lower limit Upper limit Open Development interfaces Size of ODK SO file, max. Polyth Dimensions Width 175 mm Height Depth 129 mm Weights	— GRAPH	Yes
Copy protection Block protection Yes Access protection protection of confidential configuration data Password for display Protection level: Write protection Protection level: Read/write protection Protection level: Complete protection Protection level: Complete protection Programming / cycle time monitoring / header lower limit upper limit adjustable minimum cycle time upper limit adjustable maximum cycle time Open Development interfaces Size of ODK SO file, max. 9.8 Mbyte Dimensions Width 175 mm Height 147 mm Depth 129 mm Weights	Know-how protection	
Black protection Access protection protection of confidential configuration data Password for display Protection level: Write protection Protection level: Read/write protection Protection level: Read/write protection Protection level: Complete protection Programming / cycle time monitoring / header lower limit upper limit adjustable minimum cycle time upper limit adjustable maximum cycle time Open Development interfaces Size of ODK SO file, max. 9.8 Mbyte Dimensions Width 175 mm Height 147 mm Depth 129 mm Weights	 User program protection/password protection 	Yes
Access protection • protection of confidential configuration data • prospection of confidential configuration data • Password for display • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection • Protection level: Complete protection • Protection level: Complete protection • Programming / cycle time monitoring / header • lower limit • upper limit • upper limit • upper limit • Size of ODK SO file, max. • Size of ODK SO file, max. • Size of ODK SO file, max. Dimensions Width • 175 mm Height • 147 mm Depth • 129 mm Weights	Copy protection	Yes
protection of confidential configuration data Password for display Protection level: Write protection Protection level: Read/write protection Protection level: Read/write protection Protection level: Complete protection Programming / cycle time monitoring / header lower limit upper limit Open Development interfaces Size of ODK SO file, max. 9.8 Mbyte Dimensions Width 175 mm Height 147 mm Depth Weights	Block protection	Yes
Password for display Protection level: Write protection Protection level: Read/write protection Protection level: Read/write protection Protection level: Complete protection Programming / cycle time monitoring / header Iower limit Imper limit Iopen Development interfaces Size of ODK SO file, max. Pimensions Width Pimensions Width Piper limit Ves 175 mm Height Piper limit Piper limi	Access protection	
Protection level: Write protection Protection level: Read/write protection Protection level: Complete protection Programming / cycle time monitoring / header Iower limit Upper limit Upper limit Upper limit Upper lope Development interfaces Size of ODK SO file, max. Pimensions Width Upper limit Upper li	 protection of confidential configuration data 	Yes
Protection level: Read/write protection Protection level: Complete protection Yes programming / cycle time monitoring / header lower limit upper limit upper limit adjustable minimum cycle time oupper limit adjustable maximum cycle time Open Development interfaces Size of ODK SO file, max. 9.8 Mbyte Dimensions Width 175 mm Height 147 mm Depth 129 mm Weights	 Password for display 	Yes
Protection level: Complete protection programming / cycle time monitoring / header lower limit upper limit upper limit Open Development interfaces Size of ODK SO file, max. 9.8 Mbyte Dimensions Width 175 mm Height 147 mm Depth Depth 129 mm Weights	 Protection level: Write protection 	Yes
programming / cycle time monitoring / header • lower limit adjustable minimum cycle time • upper limit adjustable maximum cycle time Open Development interfaces • Size of ODK SO file, max. 9.8 Mbyte Dimensions Width 175 mm Height 147 mm Depth 129 mm Weights	 Protection level: Read/write protection 	Yes
● lower limit adjustable minimum cycle time ● upper limit adjustable maximum cycle time Open Development interfaces ● Size of ODK SO file, max. 9.8 Mbyte Dimensions Width 175 mm Height 147 mm Depth 129 mm Weights	Protection level: Complete protection	Yes
upper limit open Development interfaces Size of ODK SO file, max. 9.8 Mbyte Dimensions Width 175 mm Height 147 mm Depth 129 mm Weights	programming / cycle time monitoring / header	
Open Development interfaces Size of ODK SO file, max. 9.8 Mbyte Dimensions Width 175 mm Height 147 mm Depth 129 mm Weights	• lower limit	adjustable minimum cycle time
● Size of ODK SO file, max. Dimensions	upper limit	adjustable maximum cycle time
Dimensions Width 175 mm Height 147 mm Depth 129 mm Weights 129 mm	Open Development interfaces	
Width 175 mm Height 147 mm Depth 129 mm Weights	Size of ODK SO file, max.	9.8 Mbyte
Height 147 mm Depth 129 mm Weights	Dimensions	
Depth 129 mm Weights	Width	175 mm
Weights	Height	147 mm
	Depth	129 mm
Weight, approx. 2 093 g	Weights	
	Weight, approx.	2 093 g

last modified: 7/13/2024 🖸