6ES7516-3TN00-0AB0

Data sheet



SIMATIC S7-1500T, CPU 1516T-3 PN/DP, central processing unit with work memory 3 MB for program and 7.5 MB for data, 1st interface: PROFINET IRT with 2-port switch, 2nd interface, Ethernet, 3rd interface, PROFIBUS, 6 ns bit performance, SIMATIC Memory Card required

General information	
Product type designation	CPU 1516T-3 PN/DP
HW functional status	FS11
Firmware version	V3.1
FW update possible	Yes
Product function	
● I&M data	Yes; I&M0 to I&M3
• Isochronous mode	Yes; Distributed and central; with minimum OB 6x cycle of 375 μs (distributed) and 1 ms (central)
SysLog	Yes
Engineering with	
STEP 7 TIA Portal configurable/integrated from version	V19 (FW V3.1) / V15 (FW V2.5) or higher
Configuration control	
via dataset	Yes
Display	
Screen diagonal [cm]	6.1 cm
Control elements	
Number of keys	6
Mode selector switch	1
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
 Mains/voltage failure stored energy time 	5 ms
Repeat rate, min.	1/s
Input current	
Current consumption (rated value)	1.2 A
Current consumption, max.	1.5 A
Inrush current, max.	1.9 A; Rated value
l²t	0.4 A ² ·s
Power	
Infeed power to the backplane bus	12 W
Power consumption from the backplane bus (balanced)	30 W
Power loss	
Power loss, typ.	24 W
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes

Work memory	
Work memory • integrated (for program)	3 Mbyte
integrated (for program)integrated (for data)	
	7.5 Mbyte
Load memory	00 Ob. 4-
Plug-in (SIMATIC Memory Card), max.	32 Gbyte
Backup	
maintenance-free	Yes
CPU processing times	
for bit operations, typ.	6 ns
for word operations, typ.	7 ns
for fixed point arithmetic, typ.	9 ns
for floating point arithmetic, typ.	37 ns
CPU-blocks	
Number of elements (total)	8 000; Blocks (OB, FB, FC, DB) and UDTs
DB	
Number range	1 60 999; subdivided into: number range that can be used by the user: 1 59 999, and number range of DBs created via SFC 86: 60 000 60 999
• Size, max.	7.5 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	
Number range	0 65 535
• Size, max.	1 Mbyte
FC	
Number range	0 65 535
• Size, max.	1 Mbyte
• Size, max.	1 mbyto
	1 Mbyto
Size, max. Number of free evels ORs.	1 Mbyte
Number of free cycle OBs Number of free clare OBs	100
Number of time alarm OBs	20
Number of delay alarm OBs	20
Number of cyclic interrupt OBs	20; With minimum OB 3x cycle of 250 μs
 Number of process alarm OBs 	50
 Number of DPV1 alarm OBs 	3
 Number of isochronous mode OBs 	3
 Number of technology synchronous alarm OBs 	2
 Number of startup OBs 	100
 Number of asynchronous error OBs 	4
 Number of synchronous error OBs 	2
 Number of diagnostic alarm OBs 	1
Nesting depth	
 per priority class 	24
Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
Number	Any (only limited by the main memory)
Retentivity	, (,
— adjustable	Yes
S7 times	
• Number	2 048
Retentivity	2 0.10
•	Voc
— adjustable	Yes
IEC timer	Any (ant) limited by the ansi-
• Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	512 kbyte; In total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 472 KB

Flag	
• Size, max.	16 kbyte
Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	2, a coast memory and a support into one drought morning byte
Retentivity adjustable	Yes
Retentivity adjustable Retentivity preset	No
Local data	
• per priority class, max.	64 kbyte; max. 16 KB per block
Address area	o France, max. To the per block
Number of IO modules	8 192; max. number of modules / submodules
I/O address area	6 192, max. number of modules / submodules
• Inputs	32 kbyte; All inputs are in the process image
Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	52 kbyte, All outputs are in the process image
— Inputs (volume)	8 khuta
— Inputs (volume) — Outputs (volume)	8 kbyte 8 kbyte
— Outputs (volume) per CM/CP	o ruyte
	8 kbyte
— Inputs (volume)	
— Outputs (volume)	8 kbyte
Subprocess images • Number of subprocess images may	22
Number of subprocess images, max. Hardware configuration.	32
Hardware configuration	64: A distributed I/O system is share staring and actually built a internal in
Number of distributed IO systems	64; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
• integrated	1
• Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Number of IO Controllers	
integrated	2
• Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be
Rack	inserted in total
Modules per rack, max.	32; CPU + 31 modules
Number of lines, max.	1
PtP CM	
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	
Clock	
• Type	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
Deviation per day, max.	10 s; Typ.: 2 s
Operating hours counter	
• Number	16
Clock synchronization	
• supported	Yes
• to DP, master	Yes
• on DP, device	Yes
• in AS, master	Yes
• in AS, device	Yes
• on Ethernet via NTP	Yes
Interfaces	
Number of PROFINET interfaces	2
Number of PROFIBUS interfaces	1
Interface	
Interface types	Voc. V1
RJ 45 (Ethernet) Number of ports	Yes; X1
Number of ports integrated quiteb	2 Voc
• integrated switch	Yes
Protocols	

Yes; IPv4 • IP protocol • PROFINET IO Controller Yes PROFINET IO Device Yes • SIMATIC communication Yes • Open IE communication Yes; Optionally also encrypted Web server Yes Media redundancy Yes **PROFINET IO Controller** Services - Isochronous mode Yes Yes; Requirement: IRT and isochronous mode (MRPD optional) Direct data exchange — IRT Yes - PROFlenergy Yes; per user program - Prioritized startup Yes; Max. 32 PROFINET devices 256; In total, up to 1 000 distributed I/O devices can be connected via AS-i, - Number of connectable IO Devices, max. PROFIBUS or PROFINET - Of which IO devices with IRT, max. - Number of connectable IO Devices for RT, max. 256 - of which in line, max. 256 Number of IO Devices that can be simultaneously 8: in total across all interfaces activated/deactivated, max. Number of IO Devices per tool, max. 8 — Updating times The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data - PROFINET Security Class Update time for IRT — for send cycle of 250 µs $250~\mu s$ to 4 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 375 μs of the isochronous OB is decisive — for send cycle of 500 µs 500 µs to 8 ms - for send cycle of 1 ms 1 ms to 16 ms - for send cycle of 2 ms 2 ms to 32 ms - for send cycle of 4 ms 4 ms to 64 ms — With IRT and parameterization of "odd" send cycles Update time = set "odd" send clock (any multiple of 125 μ s: 375 μ s, 625 μ s ... 3 Update time for RT 250 µs to 128 ms — for send cycle of 250 μs - for send cycle of 500 μs 500 µs to 256 ms — for send cycle of 1 ms 1 ms to 512 ms - for send cycle of 2 ms 2 ms to 512 ms - for send cycle of 4 ms 4 ms to 512 ms **PROFINET IO Device** Services - Isochronous mode Nο -- IRT Yes — PROFlenergy Yes; per user program - Shared device Yes - Number of IO Controllers with shared device, max. - activation/deactivation of I-devices Yes; per user program - Asset management record Yes; per user program - PROFINET Security Class SNMP Configuration and DCP Read Only Interface types • RJ 45 (Ethernet) Yes; X2 Number of ports 1 • integrated switch Nο Protocols • IP protocol Yes: IPv4 • PROFINET IO Controller Yes • PROFINET IO Device Yes Yes • SIMATIC communication • Open IE communication Yes; Optionally also encrypted

Web server	Yes
	No
Media redundancy PROFINET IO Controller	NO
PROFINET IO Controller	
Services	A)
— Isochronous mode	No
— Direct data exchange	No
— IRT	No
— PROFlenergy	Yes; per user program
— Prioritized startup	No
 Number of connectable IO Devices, max. 	32; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
 Number of connectable IO Devices for RT, max. 	32
— of which in line, max.	32
 Number of IO Devices that can be simultaneously activated/deactivated, max. 	8; in total across all interfaces
 Number of IO Devices per tool, max. 	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
— PROFINET Security Class	1
Update time for RT	
— for send cycle of 1 ms	1 ms to 512 ms
PROFINET IO Device	
Services	
— Isochronous mode	No
— IRT	No
— PROFlenergy	Yes; per user program
Prioritized startup	No
— Shared device	Yes
Number of IO Controllers with shared device, max.	4
activation/deactivation of I-devices	Yes; per user program
— Asset management record	Yes; per user program
— PROFINET Security Class	SNMP Configuration and DCP Read Only
3. Interface	
Interface types	
• RS 485	Yes; X3
Number of ports	1
Protocols	
 PROFIBUS DP master 	Yes
 PROFIBUS DP device 	No
SIMATIC communication	Yes
PROFIBUS DP master	
 Number of connections, max. 	48; for the integrated PROFIBUS DP interface
• max. number of DP devices	125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
Services	
— Equidistance	Yes
— Isochronous mode	Yes
 activation/deactivation of DP devices 	Yes
Interface types	
RJ 45 (Ethernet)	
• 100 Mbps	Yes
Autonegotiation	Yes
Autocrossing	Yes
Industrial Ethernet status LED	Yes
RS 485	
	12 Mhit/e
 Transmission rate, max. 	12 Mbit/s
Protocols	
Protocols	
PROFIsafe	No
PROFIsafe Number of connections	
PROFIsafe	No 256; via integrated interfaces of the CPU and connected CPs / CMs 10

 Number of connections via integrated interfaces 	128
Number of S7 routing paths	16
Redundancy mode	
H-Sync forwarding	Yes
Media redundancy	
Media redundancy	only via 1st interface (X1)
— MRP	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager;
MDD interconnection comparted	MRP Client
MRP interconnection, supported	Yes; as MRP ring node according to IEC 62439-2 Edition 3.0
— MRPD	Yes; Requirement: IRT
Switchover time on line break, typ.	200 ms; For MRP, bumpless for MRPD
— Number of stations in the ring, max.	50
SIMATIC communication	V
PG/OP communication	Yes; encryption with TLS V1.3 pre-selected
• S7 routing	Yes
Data record routing	Yes
S7 communication, as server	Yes
S7 communication, as client	Yes
User data per job, max.	See online help (S7 communication, user data size)
Open IE communication	
• TCP/IP	Yes
— Data length, max.	64 kbyte
 several passive connections per port, supported 	Yes
• ISO-on-TCP (RFC1006)	Yes
— Data length, max.	64 kbyte
• UDP	Yes
— Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast
— UDP multicast	Yes; Max. 5 multicast circuits
• DHCP	Yes
• DNS	Yes
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
Encryption	Yes; Optional
Web server	
• HTTP	Yes; Standard and user pages
• HTTPS	Yes; Standard and user pages
• web API	
 Number of sessions, max. 	200
— number of simultaneous HTTP calls, max.	4
— HTTP request body, max.	131 072 byte
OPC UA	.0.0.2.5,60
Runtime license required	Yes; "Medium" license required
OPC UA Client	Yes; Data Access (registered Read/Write), Method Call
Application authentication	Yes
Application authentication Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15,
— occurry pondice	Basic256Sha256
— User authentication	"anonymous" or by user name & password
 Number of connections, max. 	10
 Number of nodes of the client interfaces, recommended max. 	2 000
 Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_ max. 	300 I
Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.	20
Number of elements for one call of OPC_UA_MethodGetHandleList, max.	100
 Number of simultaneous calls of the client instructions for session management, per connection, max. 	1
 Number of simultaneous calls of the client instructions for data access, per connection, max. 	5
 Number of registerable nodes, max. 	5 000

 Number of registerable method calls of OPC_UA_MethodCall, max. 	100
Number of inputs/outputs when calling	20
OPC_UA_MethodCall, max.	
OPC UA Server	Yes; Data Access (Read, Write, Subscribe), Method Call, Alarms & Condition (A&C), Custom Address Space
 Application authentication 	Yes
— Security policies	available security policies: None, Basic128Rsa15, Basic256Rsa15,
— User authentication	Basic256Sha256, Aes128Sha256RsaOaep, Aes256Sha256RsaPss
User authentication GDS support (certificate management)	"anonymous" or by user name & password Yes
— GDS support (certificate management) — Number of sessions, max.	48
Number of sessions, max. Number of accessible variables, max.	100 000
Number of accessible variables, max. - Number of registerable nodes, max.	20 000
Number of registerable nodes, max. - Number of subscriptions per session, max.	50
Sampling interval, min.	100 ms
— Publishing interval, min.	100 ms
Number of server methods, max.	50
Number of inputs/outputs per server method, max.	20
Number of monitored items, recommended max.	4 000; for 1 s sampling interval and 1 s send interval
— Number of server interfaces, max.	10 of each "Server interfaces" / "Companion specification" type and 20 of the type "Reference namespace"
 Number of nodes for user-defined server interfaces, 	30 000
max.	
Alarms and Conditions	Yes
 Number of program alarms 	200
Number of alarms for system diagnostics	100
Further protocols	
MODBUS	Yes; MODBUS TCP
Isochronous mode	
Equidistance	Yes
S7 message functions	
ALL IN STATE OF THE STATE OF TH	
Number of login stations for message functions, max.	64
number of subscriptions, max.	500
number of subscriptions, max. number of tags/attributes for subscriptions, max.	500 8 000
number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms	500 8 000 Yes
number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max.	500 8 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH
number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max.	500 8 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block,
number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms	500 8 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000
number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms	500 8 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000
number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics	500 8 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 1 000 200
number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects	500 8 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000
number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects Test commissioning functions	500 8 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 1 000 200 480
number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering)	500 8 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 1 000 200 480 Yes; Parallel online access possible for up to 8 engineering systems
number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block	500 8 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 1 000 200 480 Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients)
number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step	500 8 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 1 000 200 480 Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No
number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints	500 8 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 1 000 200 480 Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8
number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Profiling	500 8 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 1 000 200 480 Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No
number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Profiling Status/control	500 8 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 1 000 200 480 Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 No
number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Profiling Status/control Status/control variable	500 8 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 1 000 200 480 Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 No
number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Profiling Status/control • Status/control variable • Variables	500 8 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 1 000 200 480 Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 No
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number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Profiling Status/control • Status/control variable • Variables	500 8 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 1 000 200 480 Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 No Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job
number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Profiling Status/control • Status/control • Status/control variable • Variables • Number of variables, max. — of which status variables, max.	500 8 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 1 000 200 480 Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 No Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
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number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Profiling Status/control • Status/control • Status/control variable • Variables • Number of variables, max. — of which status variables, max. Forcing • Forcing	500 8 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 1 000 200 480 Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 No Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job
number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Profiling Status/control • Status/control variable • Variables • Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing • Forcing • Forcing, variables	Soo 8 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 1 000 Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 No Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs
number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Profiling Status/control • Status/control variable • Variables • Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing • Forcing • Forcing • Forcing, variables, max.	8 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 1 000 200 480 Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 No Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs
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number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Profiling Status/control Status/control Status/control Status/control variable Variables Number of variables, max. — of which status variables, max. Forcing Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present	8 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 1 000 200 480 Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 No Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes

Traces	
 Number of configurable Traces 	4
 Memory size per trace, max. 	512 kbyte
Interrupts/diagnostics/status information	
Diagnostics indication LED	
RUN/STOP LED	Yes
• ERROR LED	Yes
MAINT LED	Yes
 Connection display LINK TX/RX 	Yes
Supported technology objects	
Motion Control	Yes; Note: The number of technology objects affects the cycle time of the PLC
	program; selection guide via the TIA Selection Tool
Number of available Motion Control resources for	6 400
technology objects	
Required Motion Control resources	
— per speed-controlled axis	40
— per positioning axis	80
— per synchronous axis	160
— per external encoder	80
— per output cam	20
— per cam track	160
— per probe	40
 Number of available Extended Motion Control resources for technology objects 	192
 Required Extended Motion Control resources 	
— per cam (1 000 points and 50 segments)	2
per cam (10 000 points and 50 segments)	20
 for each set of kinematics 	30
— per Interpreter	60
 Per leading axis proxy 	3
 Positioning axis 	
 Number of positioning axes at motion control cycle of 4 ms (typical value) 	55
 Number of positioning axes at motion control cycle of 8 ms (typical value) 	80
Controller	
PID_Compact	Yes; Universal PID controller with integrated optimization
PID_3Step	Yes; PID controller with integrated optimization for valves
PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
High-speed counter	Yes
Standards, approvals, certificates	
Ecological footprint	
environmental product declaration	Yes
Global warming potential	
— global warming potential, (total) [CO2 eq]	570 kg
— global warming potential, (during production) [CO2 eq]	96.9 kg
 — global warming potential, (during operation) [CO2 eq] 	483 kg
— global warming potential, (after end of life cycle)[CO2 eq]	-9.97 kg
Ambient conditions	
Ambient temperature during operation	
horizontal installation, min.	0 °C
horizontal installation, max.	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off
• vertical installation, min.	0 °C
• vertical installation, max.	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off
Ambient temperature during storage/transportation	
• min.	-40 °C
• max.	70 °C
- IIIMA	

Altitude during operation relating to sea level	
Installation altitude above sea level, max.	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
configuration / header	
configuration / programming / header	
Programming language	
— LAD	Yes
— FBD	Yes
— STL	Yes
— SCL	Yes
— CFC	Yes
— GRAPH	Yes
Know-how protection	
 User program protection/password protection 	Yes
 Copy protection 	Yes
Block protection	Yes
Access protection	
 protection of confidential configuration data 	Yes
 Password for display 	Yes
 Protection level: Write protection 	Yes
 Protection level: Read/write protection 	Yes
 Protection level: Write protection for Failsafe 	No
 Protection level: Complete protection 	Yes
User administration	Yes; device-wide
programming / cycle time monitoring / header	
 lower limit 	adjustable minimum cycle time
• upper limit	adjustable maximum cycle time
Dimensions	
Width	175 mm
Height	147 mm
Depth	129 mm
Weights	
Weight, approx.	1 929 g

10/9/2024

last modified: