## **SIEMENS**

## **Data sheet**

## 6ES7516-3FN02-0AB0



 $^{\star\star\star}$  spare part  $^{\star\star\star}$  SIMATIC S7-1500F, 3rd interface: PROFIBUS, 10 ns bit performance, SIMATIC Memory Card required

Product type designation  HW functional status  FS01  Frimmare version  V2.9  Product function  • I&M data	General information	
Firmware version V2.9  Product function  • I&M data • Isochronous mode  • I&M data • Isochronous mode  Engineering with • STEP 7 TIA Portal configurable/integrated from version  Configuration control  via dataset  Pes  Uisplay  Screen diagonal [cm]  Control elements  Number of keys  Rated value (DC)  permissible range, lower limit (DC)  permissible range, upper limit (DC)  permissible range, upper limit (DC)  Reverse polarity protection  Mains buffering  • Mains/voltage failure stored energy time • Repeat rate, min.  Input current  Current consumption, rated value)  Current consumption, max.  Pr  Power consumption from the backplane bus (balanced)  Power loss, typ.  Power consumption from the backplane bus (balanced)  Power loss, typ.  Memory  Number of slots for SIMATIC memory card  I SIMATIC memory card required  Yes	Product type designation	CPU 1516F-3 PN/DP
Product function  • I&M data • Isochronous mode  • STEP 7 TIA Portal configurable/integrated from version • STEP 7 TIA Portal configurable/integrated from version • STEP 7 TIA Portal configurable/integrated from version  Configuration control  via dataset  • Yes  Display  Screen diagonal [cm] • 6.1 cm  Control elements  Number of keys  8  Mode buttons  2  Supply voltage  Rated value (DC)  permissible range, lower limit (DC)  permissible range, lower limit (DC)  permissible range, upper limit (DC)  permissible range, upper limit (DC)  permissible range, upper limit (DC)  Reverse polarity protection  • Repeat rate, min.  1/s  Input current  Current consumption (rated value)  O.85 A  Current consumption, max.  1.1 A  Inrush current, max.  Pr  O.02 A*-s  Power  Infeed power to the backplane bus  Power of slots for SIMATIC memory card  I SIMATIC memory card required  Yes  V17 (FW V2.9) / V16 (FW V2.8) or higher; with ninimum OB 6x cycle of 375 µs (distributed)  and 1 ms (central)  14  Yes  Display  15 (FW V2.9) / V16 (FW V2.8) or higher; with ninimum OB 6x cycle of 375 µs (distributed)  and 1 ms (central)  16 (TW V2.9) / V16 (FW V2.8) or higher; with ninimum OB 6x cycle of 375 µs (distributed)  and 1 ms (central)  16 (TW V2.9) / V16 (FW V2.8) or higher; with nider TIA Portal versions configurable as 6ES7516-3FN01-0AB0  V17 (FW V2.9) / V16 (FW V2.8) or higher; with nider TIA Portal versions configurable as 6ES7516-3FN01-0AB0  V17 (FW V2.9) / V16 (FW V2.8) or higher; with nider TIA Portal versions configurable as 6ES7516-3FN01-0AB0  V17 (FW V2.9) / V16 (FW V2.8) or higher; with nider TIA Portal versions configurable as 6ES7516-3FN01-0AB0  V17 (FW V2.9) / V16 (FW V2.8) or higher; with older TIA Portal versions configurable as 6ES7516-3FN01-0AB0  V17 (FW V2.9) / V16 (FW V2.9) or higher; with older TIA Portal versions configurable as 6ES7516-3FN01-0AB0  V17 (FW V2.9) / V16 (FW V2.9) or higher; with older TIA Portal versions confi	HW functional status	FS01
I 8M data I 9 Isochronous mode I 1 ms (central) I 2 ms (central) I 2 ms (central) I 3 ms (central) I 3 ms (central) I 3 ms (central) I 4 ms (central) I 5 ms (central) I 5 ms (central) I 7 ms (central) I 7 ms (central) I 7 ms (central) I 1 ms (central) I 2 ms (central) I 2 ms (central) I 3 ms (central) I 3 ms (central) I 3 ms (central) I 4 ms (central) I 5 ms (central) I 6 ms (central) I 7 ms (central) I 8 ms (central) I 9 ms (central) I 1 ms (central) I	Firmware version	V2.9
• Isochronous mode  Yes: Distributed and central; with minimum OB 6x cycle of 375 µs (distributed) and 1 ms (central)  Engineering with  • STEP 7 TIA Portal configurable/integrated from version configurable as 6ES7516-3FN01-0AB0  Configuration control  via dataset  Yes  Display  Screen diagonal [cm]  Control elements  Number of keys  8 Mode buttons  2 Supply voltage  Rated value (DC) permissible range, lower limit (DC) permissible range, upper limit (DC) 22 4 V permissible range, upper limit (DC) 28.8 V Reverse polarity protection  Wains buffering  • Mains/voltage failure stored energy time • Repeat rate, min. 1/s  Input current  Current consumption (rated value)  Out A*-s  Power  Infeed power to the backplane bus (balanced)  Power loss, typ.  Power loss, typ.  Namer of slots for SIMATIC memory card  1 SIMATIC memory card required  V17 (FW V2.9) / V16 (FW V2.8) or higher; with older TIA Portal versions configurable and 1 ins (central)  V17 (FW V2.9) / V16 (FW V2.8) or higher; with older TIA Portal versions configurable as 6ES7516-3FN01-0AB0  V17 (FW V2.9) / V16 (FW V2.8) or higher; with older TIA Portal versions configurable as 6ES7516-3FN01-0AB0  V17 (FW V2.9) / V16 (FW V2.8) or higher; with older TIA Portal versions configurable as 6ES7516-3FN01-0AB0  V17 (FW V2.9) / V16 (FW V2.8) or higher; with older TIA Portal versions configurable as 6ES7516-3FN01-0AB0  V17 (FW V2.9) / V16 (FW V2.8) or higher; with older TIA Portal versions configurable as 6ES7516-3FN01-0AB0  V17 (FW V2.9) / V16 (FW V2.8) or higher; with older TIA Portal versions configurable as 6ES7516-3FN01-0AB0  V17 (FW V2.9) / V16 (FW V2.8) or higher; with older TIA Portal versions configurable as 6ES7516-3FN01-0AB0  V17 (FW V2.9) / V16 (FW V2.8) or higher; with older TIA Portal versions configurable as 6ES7516-3FN01-0AB0  V17 (FW V2.9) / V16 (FW V2.8) or higher; with older TIA Portal versions configurable as 6ES7516-3FN01-0AB0  V17 (FW V2.9) / V16 (FW V2.8) or higher; with older TIA Portal versions configurable as 6ES7516-3FN01-0AB0  V17 (FW V2.9) /	Product function	
and 1 ms (central)  Engineering with  • STEP 7 TIA Portal configurable/integrated from version  V17 (FW V2.9) / V16 (FW V2.8) or higher, with older TIA Portal versions configurable as 6ES7516-3FN01-0AB0  Configuration control  via dataset  Yes  Display  Screen diagonal [cm]  Control elements  Number of keys  8  Mode buttons  2  Supply voltage  Rated value (DC)  permissible range, lower limit (DC)  permissible range, upper limit (DC)  permissible range, lower limit (DC)  permissible range	● I&M data	Yes; I&M0 to I&M3
STEP 7 TIA Portal configurable/integrated from version configurable as 6ES7516-3FN01-0AE0  Configuration control  via dataset  Yes  Display  Screen diagonal [cm]  6.1 cm  Control elements  Number of keys  8  Mode buttons  2  Supply voltage  Rated value (DC) permissible range, lower limit (DC) permissible range, upper limit (DC) permissible range, upper limit (DC)  Alains/voltage failure stored energy time Repeat rate, min.  Input current  Current consumption (rated value)  Current consumption (rated value)  Pt  Ouz A*s  Power  Infeed power to the backplane bus (balanced)  Power loss, typ.  Number of slots for SiMATIC memory card  In Manner of the Sackplane bus (balanced)  Power of SiMATIC memory card required  Ves	• Isochronous mode	
Configuration control	Engineering with	
via dataset Yes  Display  Screen diagonal [cm] 6.1 cm  Control elements  Number of keys 8 Mode buttons 2  Supply voltage  Rated value (DC) 24 V permissible range, lower limit (DC) 19.2 V permissible range, upper limit (DC) 28.8 V Reverse polarity protection Yes  Mains buffering  • Mains/voltage failure stored energy time 5 ms • Repeat rate, min. 1/s  Input current  Current consumption (rated value) 0.85 A  Current consumption, max. 1.1 A Inrush current, max. 2.4 A; Rated value  Prover  Infeed power to the backplane bus (balanced) 6.7 W  Power loss  Power loss, typ. 7 W  Melmory  Number of slots for SIMATIC memory card 1 SIMATIC memory card required Yes	STEP 7 TIA Portal configurable/integrated from version	
Display Screen diagonal [cm] 6.1 cm  Control elements  Number of keys 8 Mode buttons 2 Supply voltage  Rated value (DC) 24 V permissible range, lower limit (DC) 19.2 V permissible range, upper limit (DC) 28.8 V Reverse polarity protection Yes Mains buffering  • Mains/voltage failure stored energy time 5 ms • Repeat rate, min. 1/s  Input current  Current consumption (rated value) 0.85 A  Current consumption, max. 1.1 A Inrush current, max. 2.4 A; Rated value  I't 0.02 A²-s  Power  Infeed power to the backplane bus (balanced) 6.7 W  Power loss, typ. 7 W  Memory  Number of slots for SIMATIC memory card 1 SIMATIC memory card required Yes	Configuration control	
Screen diagonal [cm]   6.1 cm	via dataset	Yes
Number of keys 8 Mode buttons 2  Supply voltage  Rated value (DC) 24 V permissible range, lower limit (DC) 19.2 V permissible range, upper limit (DC) 28.8 V Reverse polarity protection Yes Mains buffering  • Mains/voltage failure stored energy time 5 ms • Repeat rate, min. 1/s  Input current  Current consumption (rated value) 0.85 A Current consumption (max. 1.1 A Inrush current, max. 2.4 A; Rated value  It 0.02 A²s  Power  Infeed power to the backplane bus (balanced) 6.7 W  Power loss  Power loss, typ. 7 W  Memory  Number of slots for SIMATIC memory card 1 SIMATIC memory card required Yes	Display	
Number of keys 8 Mode buttons 2 Supply voltage Rated value (DC) 24 V permissible range, lower limit (DC) 19.2 V permissible range, upper limit (DC) 28.8 V Reverse polarity protection Yes Mains buffering  • Mains/voltage failure stored energy time 5 ms • Repeat rate, min. 1/s  Input current  Current consumption (rated value) 0.85 A Current consumption, max. 1.1 A Inrush current, max. 2.4 A; Rated value I²t 0.02 A²s  Power  Infeed power to the backplane bus (balanced) 6.7 W Power loss Power loss, typ. 7 W  Memory Number of slots for SIMATIC memory card 1 SIMATIC memory card required Yes	Screen diagonal [cm]	6.1 cm
Mode buttons 2  Supply voltage  Rated value (DC) 24 V  permissible range, lower limit (DC) 19.2 V  permissible range, upper limit (DC) 28.8 V  Reverse polarity protection Yes  Mains buffering  • Mains/voltage failure stored energy time 5 ms • Repeat rate, min. 1/s  Input current  Current consumption (rated value) 0.85 A  Current consumption, max. 1.1 A  Inrush current, max. 2.4 A; Rated value  Ift 0.02 A²-s  Power  Infeed power to the backplane bus 12 W  Power consumption from the backplane bus (balanced) 6.7 W  Power loss  Power loss  Power loss, typ. 7 W  Memory  Number of slots for SIMATIC memory card 1  SIMATIC memory card required Yes	Control elements	
Rated value (DC) 24 V permissible range, lower limit (DC) 19.2 V permissible range, upper limit (DC) 28.8 V Reverse polarity protection Yes Mains buffering  • Mains/voltage failure stored energy time 5 ms • Repeat rate, min. 1//s  Input current  Current consumption (rated value) 0.85 A Current consumption, max. 1.1 A Inrush current, max. 2.4 A; Rated value IPt 0.02 A²-s  Power  Infeed power to the backplane bus 12 W Power consumption from the backplane bus (balanced) 6.7 W  Power loss  Power loss  Power loss, typ. 7 W  Memory  Number of slots for SIMATIC memory card 1 SIMATIC memory card required Yes	Number of keys	8
Rated value (DC) 24 V permissible range, lower limit (DC) 19.2 V permissible range, upper limit (DC) 28.8 V Reverse polarity protection Yes  Mains buffering  • Mains/voltage failure stored energy time 5 ms • Repeat rate, min. 1/s  Input current  Current consumption (rated value) 0.85 A  Current consumption, max. 1.1 A  Inrush current, max. 2.4 A; Rated value  I²t 0.02 A²-s  Power  Infeed power to the backplane bus (balanced) 6.7 W  Power loss  Power loss, typ. 7 W  Memory  Number of slots for SIMATIC memory card 1 SIMATIC memory card required Yes	Mode buttons	2
permissible range, lower limit (DC)  permissible range, upper limit (DC)  Reverse polarity protection  Yes  Mains buffering  • Mains/voltage failure stored energy time • Repeat rate, min.  Input current  Current consumption (rated value)  Current consumption, max.  Inrush current, max.  1.1 A  Inrush current, max.  1.2 4 A; Rated value  Power  Infeed power to the backplane bus  Power consumption from the backplane bus (balanced)  Power loss  Power loss, typ.  Number of slots for SIMATIC memory card  SIMATIC memory card required  Yes	Supply voltage	
permissible range, upper limit (DC)  Reverse polarity protection  Mains buffering  Mains/voltage failure stored energy time Repeat rate, min.  Input current  Current consumption (rated value)  Current consumption, max.  Inrush current, max.  Inrush current, max.  Power  Infeed power to the backplane bus  Power consumption from the backplane bus (balanced)  Power loss  Power loss, typ.  Number of slots for SIMATIC memory card  SIMATIC memory card required  Yes	Rated value (DC)	24 V
Reverse polarity protection  Mains buffering  Mains/voltage failure stored energy time Repeat rate, min.  Input current  Current consumption (rated value)  Current consumption, max.  Inrush current, max.  Pt  0.02 A²-s  Power  Infeed power to the backplane bus Power consumption from the backplane bus (balanced)  Power loss Power loss, typ.  7 W  Memory  Number of slots for SIMATIC memory card SIMATIC memory card required  Yes	permissible range, lower limit (DC)	19.2 V
Mains buffering	permissible range, upper limit (DC)	28.8 V
Mains/voltage failure stored energy time Repeat rate, min.  Input current  Current consumption (rated value)  Current consumption, max.  Inrush current, max.  Inrush current, max.  Infeed power to the backplane bus Power consumption from the backplane bus (balanced)  Power loss Power loss, typ.  7 W  Memory  Number of slots for SIMATIC memory card SIMATIC memory card required  5 ms 5 ms 1/s 1/s 1/s 1/s 1/s 1/s 1/s 1/s 1/s 1/	Reverse polarity protection	Yes
● Repeat rate, min. 1/s  Input current  Current consumption (rated value) 0.85 A  Current consumption, max. 1.1 A  Inrush current, max. 2.4 A; Rated value  I²t 0.02 A²·s  Power  Infeed power to the backplane bus 12 W  Power consumption from the backplane bus (balanced) 6.7 W  Power loss  Power loss, typ. 7 W  Memory  Number of slots for SIMATIC memory card 1  SIMATIC memory card required Yes	Mains buffering	
Input current  Current consumption (rated value)  Current consumption, max.  Inrush current, max.  Ift  O.02 A²-s  Power  Infeed power to the backplane bus Power consumption from the backplane bus (balanced)  Power loss  Power loss, typ.  Tw  Memory  Number of slots for SIMATIC memory card SIMATIC memory card required  O.85 A  1.1 A  1.1 A  1.1 A  1.2 W  6.7 W  7 W  Memory  7 W  Memory  Number of slots for SIMATIC memory card SIMATIC memory card required  Yes	<ul> <li>Mains/voltage failure stored energy time</li> </ul>	5 ms
Current consumption (rated value)  Current consumption, max.  Inrush current, max.  Irush current, max.  Infeed power to the backplane bus  Power consumption from the backplane bus (balanced)  Power loss  Power loss, typ.  Number of slots for SIMATIC memory card  SIMATIC memory card required  1.1 A  1.1 A  1.1 A  1.1 A  1.2 4 A; Rated value  0.02 A²·s  0.02 A²·s  7 W  7 W  1.1 A  1.2 W  1.2 W  1.3 W  1.4 W  1.5	<ul> <li>Repeat rate, min.</li> </ul>	1/s
Current consumption, max.  Inrush current, max.  It to 0.02 A²-s  Power  Infeed power to the backplane bus 12 W  Power consumption from the backplane bus (balanced) 6.7 W  Power loss  Power loss, typ. 7 W  Memory  Number of slots for SIMATIC memory card 1  SIMATIC memory card required Yes	Input current	
Inrush current, max.  It is a constant to the backplane bus and the backplane bus are consumption from the backplane bus (balanced) and the backplane bus (balanced) are consumption from the backplane bus (balanced) and the backplane bus (balanced) are consumption from the backplane bus (balanced) and the backplane bus (balanced) are consumption from the backplane bus (balanced) and the backplane bus (balanced) are consumption from the backplane bus (balanced) and the backplane bus (balanced) are consumption from the backplane bus (balanced) and the backplane bus (balanced) are consumption from the backplane bus (balanced) are consumption	Current consumption (rated value)	0.85 A
Power	Current consumption, max.	1.1 A
Power Infeed power to the backplane bus 12 W Power consumption from the backplane bus (balanced) 6.7 W  Power loss Power loss, typ. 7 W  Memory  Number of slots for SIMATIC memory card 1 SIMATIC memory card required Yes	Inrush current, max.	2.4 A; Rated value
Infeed power to the backplane bus Power consumption from the backplane bus (balanced) 6.7 W  Power loss Power loss, typ. 7 W  Memory Number of slots for SIMATIC memory card SIMATIC memory card required 1 SIMATIC memory card required 1 Yes	l²t	0.02 A <sup>2</sup> ·s
Power consumption from the backplane bus (balanced)  6.7 W  Power loss  Power loss, typ. 7 W  Memory  Number of slots for SIMATIC memory card 1  SIMATIC memory card required Yes	Power	
Power loss Power loss, typ. 7 W  Memory  Number of slots for SIMATIC memory card 1  SIMATIC memory card required Yes	Infeed power to the backplane bus	12 W
Power loss, typ. 7 W  Memory  Number of slots for SIMATIC memory card 1  SIMATIC memory card required Yes	Power consumption from the backplane bus (balanced)	6.7 W
Memory  Number of slots for SIMATIC memory card  SIMATIC memory card required  Yes	Power loss	
Number of slots for SIMATIC memory card 1 SIMATIC memory card required Yes	Power loss, typ.	7 W
SIMATIC memory card required Yes	Memory	
	Number of slots for SIMATIC memory card	1
Work memory	SIMATIC memory card required	Yes
	Work memory	

a integrated (for program)	1.5 Mbyto
integrated (for program)     integrated (for data)	1.5 Mbyte
• integrated (for data)	5 Mbyte
Load memory	20 Ob. to
Plug-in (SIMATIC Memory Card), max.  Packura	32 Gbyte
Backup	V
maintenance-free	Yes
CPU processing times	
for bit operations, typ.	10 ns
for word operations, typ.	12 ns
for fixed point arithmetic, typ.	16 ns
for floating point arithmetic, typ.	64 ns
CPU-blocks	
Number of elements (total)	8 000; Blocks (OB, FB, FC, DB) and UDTs
DB	
Number range	1 60 999; subdivided into: number range that can be used by the user: 1 59 999, and number range of DBs created via SFC 86: 60 000 60 999
• Size, max.	5 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
♥ 312€, 111ax.	5 Mbyte, For DBs with absolute addressing, the max. Size is 64 KB
	0 65 535
<ul><li>Number range</li><li>Size, max.</li></ul>	
• Size, max.	1 Mbyte
	0 05 525
Number range     Size may	0 65 535
• Size, max.	1 Mbyte
OB	4 Mbs do
Size, max.  Number of fire a public ORe	1 Mbyte
Number of free cycle OBs	100
Number of time alarm OBs	20
Number of delay alarm OBs	20
Number of cyclic interrupt OBs	20; With minimum OB 3x cycle of 250 μs
Number of process alarm OBs	50
Number of DPV1 alarm OBs	3
Number of isochronous mode OBs	3
Number of technology synchronous alarm OBs	2
Number of startup OBs	100
<ul> <li>Number of asynchronous error OBs</li> </ul>	4
<ul> <li>Number of synchronous error OBs</li> </ul>	2
Number of diagnostic alarm OBs	1
Nesting depth	
per priority class	24; Up to 8 possible for F-blocks
Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	
Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
Number	Any (only limited by the main memory)
	ruly (olly militar by the main months)
Retentivity	, any (only immed by the mean memory)
Retentivity — adjustable	Yes
— adjustable	
·	Yes  512 kbyte; In total; available retentive memory for bit memories, timers,
— adjustable  Data areas and their retentivity	Yes

• Size, max.	16 kbyte
Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	
Retentivity adjustable	Yes
Retentivity preset	No
Local data	
<ul> <li>per priority class, max.</li> </ul>	64 kbyte; max. 16 KB per block
Address area	
Number of IO modules	8 192; max. number of modules / submodules
I/O address area	o roa, maximamos or modulos roasmodalos
• Inputs	32 kbyte; All inputs are in the process image
• Outputs	32 kbyte; All outputs are in the process image
	32 kbyte, All outputs are in the process image
per integrated IO subsystem	0 khi ta
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
per CM/CP	• • •
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	
Number of subprocess images, max.	32
Hardware configuration	
Number of distributed IO systems	64; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
• integrated	1
• Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Number of IO Controllers	
• integrated	2
• Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be
	inserted in total
Rack	
<ul> <li>Modules per rack, max.</li> </ul>	32; CPU + 31 modules
Number of lines, max.	1
PtP CM	
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	
Clock	
• Type	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
Deviation per day, max.	10 s; Typ.: 2 s
Operating hours counter	
Number	16
Clock synchronization	
• supported	Yes
• to DP, master	Yes
• in AS, master	Yes
• in AS, device	Yes
In AS, device     on Ethernet via NTP	Yes Yes
on Ethernet via NTP  Interfaces	
on Ethernet via NTP  Interfaces  Number of PROFINET interfaces	Yes 2
on Ethernet via NTP  Interfaces  Number of PROFINET interfaces  Number of PROFIBUS interfaces	Yes
on Ethernet via NTP  Interfaces  Number of PROFINET interfaces  Number of PROFIBUS interfaces  1. Interface	Yes 2
on Ethernet via NTP  Interfaces  Number of PROFINET interfaces  Number of PROFIBUS interfaces  1. Interface  Interface types	Yes 2 1
on Ethernet via NTP  Interfaces  Number of PROFINET interfaces  Number of PROFIBUS interfaces  1. Interface  Interface types  RJ 45 (Ethernet)	Yes 2 1 Yes; X1
on Ethernet via NTP  Interfaces  Number of PROFINET interfaces  Number of PROFIBUS interfaces  1. Interface  Interface types  RJ 45 (Ethernet)  Number of ports	Yes 2 1 Yes; X1 2
on Ethernet via NTP  Interfaces  Number of PROFINET interfaces  Number of PROFIBUS interfaces  1. Interface  Interface types  RJ 45 (Ethernet)  Number of ports  integrated switch	Yes 2 1 Yes; X1
on Ethernet via NTP  Interfaces  Number of PROFINET interfaces  Number of PROFIBUS interfaces  1. Interface Interface types  RJ 45 (Ethernet)  Number of ports  integrated switch  Protocols	Yes 2 1 1 Yes; X1 2 Yes
on Ethernet via NTP  Interfaces  Number of PROFINET interfaces  Number of PROFIBUS interfaces  1. Interface  Interface types  RJ 45 (Ethernet)  Number of ports  integrated switch	Yes 2 1 Yes; X1 2

Yes PROFINET IO Device • SIMATIC communication Yes • Open IE communication Yes; Optionally also encrypted Web server Media redundancy Yes; MRP Automanager according to IEC 62439-2 Edition 2.0 **PROFINET IO Controller** Services - PG/OP communication Yes - Isochronous mode Yes - Direct data exchange Yes; Requirement: IRT and isochronous mode (MRPD optional) - IRT - PROFlenergy Yes; per user program - Prioritized startup Yes; Max. 32 PROFINET devices - Number of connectable IO Devices, max. 256; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET - Of which IO devices with IRT, max. 64 - Number of connectable IO Devices for RT, max. 256 - of which in line max 256 - Number of IO Devices that can be simultaneously 8; in total across all interfaces activated/deactivated, max. - Number of IO Devices per tool, max. 8 - Updating times The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data Update time for IRT — for send cycle of 250 µs  $250\;\mu\text{s}$  to 4 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 375  $\mu s$  of the isochronous OB is decisive — for send cycle of 500 µs 500 µs to 8 ms - for send cycle of 1 ms 1 ms to 16 ms - for send cycle of 2 ms 2 ms to 32 ms - for send cycle of 4 ms 4 ms to 64 ms — With IRT and parameterization of "odd" send cycles Update time = set "odd" send clock (any multiple of 125  $\mu$ s: 375  $\mu$ s, 625  $\mu$ s ... 3 Update time for RT - for send cycle of 250 µs 250 µs to 128 ms — for send cycle of 500 µs 500 µs to 256 ms 1 ms to 512 ms — for send cycle of 1 ms - for send cycle of 2 ms 2 ms to 512 ms - for send cycle of 4 ms 4 ms to 512 ms **PROFINET IO Device** Services — PG/OP communication Yes - Isochronous mode No - IRT Yes - PROFlenergy Yes; per user program - Shared device Yes - Number of IO Controllers with shared device, max. - activation/deactivation of I-devices Yes; per user program - Asset management record Yes; per user program 2. Interface Interface types • RJ 45 (Ethernet) Yes; X2 Number of ports 1 • integrated switch No Protocols Yes; IPv4 IP protocol • PROFINET IO Controller Yes PROFINET IO Device Yes • SIMATIC communication Yes • Open IE communication Yes; Optionally also encrypted Web server Yes Media redundancy No

PROFINET IO Controller	
Services	
— PG/OP communication	Yes
— Isochronous mode	No
— Direct data exchange	No
— IRT	No
— PROFlenergy	Yes; per user program
— Prioritized startup	No
Number of connectable IO Devices, max.	32; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
<ul> <li>Number of connectable IO Devices for RT, max.</li> </ul>	32
— of which in line, max.	32
<ul> <li>Number of IO Devices that can be simultaneously activated/deactivated, max.</li> </ul>	8; in total across all interfaces
<ul> <li>Number of IO Devices per tool, max.</li> </ul>	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for RT	
— for send cycle of 1 ms	1 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— Isochronous mode	No
— IRT	No
— PROFlenergy	Yes; per user program
— Prioritized startup	No
— Shared device	Yes
	4
Number of IO Controllers with shared device, max.	
activation/deactivation of I-devices	Yes; per user program
Asset management record	Yes; per user program
3. Interface	
Interface types	
• RS 485	Yes; X3
Number of ports	1
Protocols	
<ul> <li>PROFIBUS DP master</li> </ul>	Yes
<ul> <li>PROFIBUS DP device</li> </ul>	No
SIMATIC communication	Yes
nterface types	
RJ 45 (Ethernet)	
• 100 Mbps	Yes
•	Yes
Autoregotiation     Autoregoing	
Autocrossing     Industrial Ethernet status LED	Yes
Industrial Ethernet status LED	Yes
RS 485	
Transmission rate, max.	12 Mbit/s
Protocols	
PROFIsafe	Yes; V2.4 / V2.6
Number of connections	
Number of connections, max.	256; via integrated interfaces of the CPU and connected CPs / CMs
	10
<ul> <li>Number of connections reserved for ES/HMI/web</li> </ul>	
	128
Number of connections via integrated interfaces	
<ul><li>Number of connections via integrated interfaces</li><li>Number of S7 routing paths</li></ul>	128 16
<ul> <li>Number of connections via integrated interfaces</li> <li>Number of S7 routing paths</li> </ul> Redundancy mode	16
<ul> <li>Number of connections via integrated interfaces</li> <li>Number of S7 routing paths</li> <li>Redundancy mode</li> <li>H-Sync forwarding</li> </ul>	
Number of connections via integrated interfaces Number of S7 routing paths  Redundancy mode H-Sync forwarding  Media redundancy	16 Yes
Number of connections via integrated interfaces     Number of S7 routing paths  Redundancy mode     H-Sync forwarding	Yes Yes; only via 1st interface (X1)
Number of connections via integrated interfaces Number of S7 routing paths  Redundancy mode H-Sync forwarding  Media redundancy	Yes  Yes; only via 1st interface (X1)  Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager;
Number of connections via integrated interfaces Number of S7 routing paths  Redundancy mode H-Sync forwarding  Media redundancy — Media redundancy — MRP	Yes; only via 1st interface (X1) Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client
Number of connections via integrated interfaces Number of S7 routing paths  Redundancy mode H-Sync forwarding  Media redundancy — Media redundancy	Yes  Yes; only via 1st interface (X1)  Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager;

<ul> <li>Switchover time on line break, typ.</li> </ul>	200 ms; For MRP, bumpless for MRPD
Number of stations in the ring, max.	50
SIMATIC communication	
<ul> <li>PG/OP communication</li> </ul>	Yes; encryption with TLS V1.3 pre-selected
• S7 routing	Yes
Data record routing	Yes
<ul> <li>S7 communication, as server</li> </ul>	Yes
<ul> <li>S7 communication, as client</li> </ul>	Yes
User data per job, max.	See online help (S7 communication, user data size)
Open IE communication	
• TCP/IP	Yes
— Data length, max.	64 kbyte
<ul> <li>several passive connections per port, supported</li> </ul>	Yes
• ISO-on-TCP (RFC1006)	Yes
— Data length, max.	64 kbyte
• UDP	Yes
— Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast
— UDP multicast	Yes; Max. 5 multicast circuits
• DHCP	Yes
• DNS	Yes
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
<ul> <li>Encryption</li> </ul>	Yes; Optional
Web server	es, eper
• HTTP	Yes; Standard and user pages
• HTTPS	Yes; Standard and user pages
OPC UA	. oo, otanaana ana aoo pagoo
Runtime license required	Yes
OPC UA Client	Yes
Application authentication	Yes
Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
User authentication	"anonymous" or by user name & password
Number of connections, max.	10
<ul> <li>Number of nodes of the client interfaces, recommended max.</li> </ul>	2 000
<ul> <li>Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_I max.</li> </ul>	300
Number of elements for one call of OPC UA NameSpaceGetIndexList, max.	20
— Number of elements for one call of OPC_UA_MethodGetHandleList, max.	100
Number of simultaneous calls of the client instructions for session management, per connection, max.	1
<ul> <li>Number of simultaneous calls of the client instructions for data access, per connection, max.</li> </ul>	5
Number of registerable nodes, max.	5 000
— Number of registerable method calls of OPC_UA_MethodCall, max.	100
Number of inputs/outputs when calling OPC_UA_MethodCall, max.	20
OPC UA Server	Yes; Data access (read, write, subscribe), method call, custom address space
<ul> <li>Application authentication</li> </ul>	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
<ul> <li>User authentication</li> </ul>	"anonymous" or by user name & password
<ul><li>Number of sessions, max.</li></ul>	48
<ul> <li>Number of accessible variables, max.</li> </ul>	100 000
<ul> <li>Number of registerable nodes, max.</li> </ul>	20 000
<ul> <li>Number of subscriptions per session, max.</li> </ul>	20
— Sampling interval, min.	100 ms

Burney of the control	222
— Publishing interval, min.	200 ms
Number of server methods, max.	50
Number of inputs/outputs per server method, max.	20
Number of monitored items, recommended max.	2 000; for 1 s sampling interval and 1 s send interval
Number of server interfaces, max.	10 of each "Server interfaces" / "Companion specification" type and 20 of the type "Reference namespace"
<ul> <li>Number of nodes for user-defined server interfaces, max.</li> </ul>	5 000
Further protocols	
• MODBUS	Yes; MODBUS TCP
Isochronous mode	
Equidistance	Yes
S7 message functions	
Number of login stations for message functions, max.	64
Program alarms	Yes
Number of configurable program messages, max.	10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH
Number of loadable program messages in RUN, max.	5 000
Number of simultaneously active program alarms	
Number of program alarms	1 000
Number of alarms for system diagnostics	200
Number of alarms for motion technology objects	160
Test commissioning functions	
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 8 engineering systems
Status block	Yes; Up to 8 simultaneously (in total across all ES clients)
	No
Single step	8
Number of breakpoints	0
Status/control	Vacuuithaut fail aafa
Status/control variable	Yes; without fail-safe
• Variables	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
Number of variables, max.	
— of which status variables, max.	200; per job
— of which control variables, max.	200; per job
Forcing	
Forcing	Yes; without fail-safe
<ul><li>Forcing, variables</li></ul>	Peripheral inputs/outputs
Number of variables, max.	200
Diagnostic buffer	
• present	Yes
<ul> <li>Number of entries, max.</li> </ul>	3 200
— of which powerfail-proof	500
Traces	
Number of configurable Traces	4; Up to 512 KB of data per trace are possible
Interrupts/diagnostics/status information	
Diagnostics indication LED	
• RUN/STOP LED	Yes
• ERROR LED	Yes
MAINT LED	Yes
STOP ACTIVE LED	Yes
Connection display LINK TX/RX	Yes
Supported technology objects	
Motion Control	Yes; Note: The number of technology objects affects the cycle time of the PLC program; selection guide via the TIA Selection Tool
<ul> <li>Number of available Motion Control resources for technology objects</li> </ul>	2 400
<ul> <li>Required Motion Control resources</li> </ul>	
— per speed-controlled axis	40
— per positioning axis	80
— per synchronous axis	160
— per external encoder	80
— per output cam	20
— per cam track	160
<u> </u>	

— per probe	40
<ul> <li>Positioning axis</li> </ul>	
<ul> <li>Number of positioning axes at motion control cycle of 4 ms (typical value)</li> </ul>	7
<ul> <li>Number of positioning axes at motion control cycle of 8 ms (typical value)</li> </ul>	14
Controller	
PID_Compact	Yes; Universal PID controller with integrated optimization
• PID_3Step	Yes; PID controller with integrated optimization for valves
• PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	165, 1 15 controller with integrated optimization for temperature
High-speed counter	Yes
Standards, approvals, certificates	165
Highest safety class achievable in safety mode	Dia
Performance level according to ISO 13849-1	PLe
• SIL acc. to IEC 61508	SIL 3
Probability of failure (for service life of 20 years and repair time	
<ul> <li>Low demand mode: PFDavg in accordance with SIL3</li> </ul>	< 2.00E-05
<ul> <li>High demand/continuous mode: PFH in accordance with SIL3</li> </ul>	< 1.00E-09
Ambient conditions	
Ambient temperature during operation	
• horizontal installation, min.	-25 °C; No condensation
horizontal installation, max.	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off
<ul> <li>vertical installation, min.</li> </ul>	-25 °C; No condensation
• vertical installation, max.	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off
Ambient temperature during storage/transportation	display is switched on
• min.	-40 °C
• max.	70 °C
	70 C
Altitude during operation relating to sea level	5 000 m. Pastrictions for installation altitudes > 2 000 m. see manual
Altitude during operation relating to sea level  Installation altitude above sea level, max.	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
Altitude during operation relating to sea level  Installation altitude above sea level, max.  configuration / header	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
Altitude during operation relating to sea level  • Installation altitude above sea level, max.  configuration / header  configuration / programming / header	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
Altitude during operation relating to sea level  Installation altitude above sea level, max.  configuration / header  configuration / programming / header  Programming language	
Altitude during operation relating to sea level  ● Installation altitude above sea level, max.  configuration / header  configuration / programming / header  Programming language  — LAD	Yes; incl. failsafe
Altitude during operation relating to sea level  Installation altitude above sea level, max.  configuration / header  configuration / programming / header  Programming language  — LAD — FBD	Yes; incl. failsafe Yes; incl. failsafe
Altitude during operation relating to sea level  • Installation altitude above sea level, max.  configuration / header  configuration / programming / header  Programming language  — LAD  — FBD  — STL	Yes; incl. failsafe Yes; incl. failsafe Yes
Altitude during operation relating to sea level  Installation altitude above sea level, max.  configuration / header  configuration / programming / header  Programming language  — LAD  — FBD  — STL  — SCL	Yes; incl. failsafe Yes; incl. failsafe Yes Yes
Altitude during operation relating to sea level  Installation altitude above sea level, max.  configuration / header  configuration / programming / header  Programming language  — LAD  — FBD  — STL  — SCL  — GRAPH	Yes; incl. failsafe Yes; incl. failsafe Yes
Altitude during operation relating to sea level  ● Installation altitude above sea level, max.  configuration / header  configuration / programming / header  Programming language  — LAD  — FBD  — STL  — SCL  — GRAPH  Know-how protection	Yes; incl. failsafe Yes; incl. failsafe Yes Yes Yes Yes
Altitude during operation relating to sea level  ● Installation altitude above sea level, max.  configuration / header  configuration / programming / header  Programming language  — LAD  — FBD — STL — SCL — GRAPH  Know-how protection  ● User program protection/password protection	Yes; incl. failsafe Yes; incl. failsafe Yes Yes Yes Yes
Altitude during operation relating to sea level  Installation altitude above sea level, max.  configuration / header  configuration / programming / header  Programming language  — LAD  — FBD  — STL  — SCL  — GRAPH  Know-how protection  User program protection/password protection  Copy protection	Yes; incl. failsafe Yes; incl. failsafe Yes Yes Yes Yes Yes
Altitude during operation relating to sea level  Installation altitude above sea level, max.  configuration / header  configuration / programming / header  Programming language  — LAD  — FBD  — STL  — SCL  — GRAPH  Know-how protection  User program protection/password protection  Copy protection  Block protection	Yes; incl. failsafe Yes; incl. failsafe Yes Yes Yes Yes
Altitude during operation relating to sea level  Installation altitude above sea level, max.  configuration / header  configuration / programming / header  Programming language  — LAD  — FBD  — STL  — SCL  — GRAPH  Know-how protection  User program protection/password protection  Copy protection  Block protection  Access protection	Yes; incl. failsafe Yes; incl. failsafe Yes Yes Yes Yes Yes
Altitude during operation relating to sea level  Installation altitude above sea level, max.  configuration / header  configuration / programming / header  Programming language  — LAD  — FBD  — STL  — SCL  — GRAPH  Know-how protection  User program protection/password protection  Copy protection  Block protection	Yes; incl. failsafe Yes; incl. failsafe Yes Yes Yes Yes Yes
Altitude during operation relating to sea level  Installation altitude above sea level, max.  configuration / header  configuration / programming / header  Programming language  — LAD  — FBD  — STL  — SCL  — GRAPH  Know-how protection  User program protection/password protection  Copy protection  Block protection  Access protection	Yes; incl. failsafe Yes; incl. failsafe Yes Yes Yes Yes Yes Yes
Altitude during operation relating to sea level  Installation altitude above sea level, max.  configuration / header  configuration / programming / header  Programming language  — LAD  — FBD  — STL  — SCL  — GRAPH  Know-how protection  • User program protection/password protection  • Copy protection  • Block protection  Access protection  • Password for display	Yes; incl. failsafe Yes; incl. failsafe Yes Yes Yes Yes Yes Yes Yes Yes Yes
Altitude during operation relating to sea level  Installation altitude above sea level, max.  configuration / header  configuration / programming / header  Programming language  — LAD  — FBD  — STL  — SCL  — GRAPH  Know-how protection  • User program protection/password protection  • Copy protection  • Block protection  Access protection  • Password for display  • Protection level: Write protection	Yes; incl. failsafe Yes; incl. failsafe Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
Altitude during operation relating to sea level  Installation altitude above sea level, max.  configuration / header  configuration / programming / header  Programming language  — LAD  — FBD  — STL  — SCL  — GRAPH  Know-how protection  • User program protection/password protection  • Copy protection  • Block protection  Access protection  • Password for display  • Protection level: Write protection  • Protection level: Read/write protection	Yes; incl. failsafe Yes; incl. failsafe Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
Altitude during operation relating to sea level  Installation altitude above sea level, max.  configuration / header  configuration / programming / header  Programming language  — LAD  — FBD  — STL  — SCL  — GRAPH  Know-how protection  User program protection/password protection  Copy protection  Block protection  Access protection  Password for display  Protection level: Write protection  Protection level: Read/write protection  Protection level: Write protection  Protection level: Write protection	Yes; incl. failsafe Yes; incl. failsafe Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
Altitude during operation relating to sea level  Installation altitude above sea level, max.  configuration / header  configuration / programming / header  Programming language  — LAD  — FBD  — STL  — SCL  — GRAPH  Know-how protection  User program protection/password protection  Copy protection  Block protection  Access protection  Password for display  Protection level: Write protection  Protection level: Write protection  Protection level: Write protection  Protection level: Write protection  Protection level: Complete protection	Yes; incl. failsafe Yes; incl. failsafe Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
Altitude during operation relating to sea level  Installation altitude above sea level, max.  configuration / header  configuration / programming / header  Programming language  — LAD  — FBD  — STL  — SCL  — GRAPH  Know-how protection  • User program protection/password protection  • Copy protection  • Block protection  Access protection  • Password for display  • Protection level: Write protection  • Protection level: Complete protection  programming / cycle time monitoring / header	Yes; incl. failsafe Yes; incl. failsafe Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
Altitude during operation relating to sea level  Installation altitude above sea level, max.  configuration / header  configuration / programming / header  Programming language  — LAD  — FBD  — STL  — SCL  — GRAPH  Know-how protection  • User program protection/password protection  • Copy protection  • Block protection  Access protection  • Password for display  • Protection level: Write protection  • Protection level: Complete protection  programming / cycle time monitoring / header  • lower limit	Yes; incl. failsafe Yes; incl. failsafe Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
Altitude during operation relating to sea level  Installation altitude above sea level, max.  configuration / header  configuration / programming / header  Programming language  — LAD — FBD — STL — SCL — GRAPH  Know-how protection  User program protection/password protection  Copy protection Block protection  Block protection  Password for display Protection level: Write protection  Protection level: Write protection  Protection level: Write protection  Protection level: Write protection  Protection level: Complete protection  programming / cycle time monitoring / header  lower limit  upper limit	Yes; incl. failsafe Yes; incl. failsafe Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
Altitude during operation relating to sea level  Installation altitude above sea level, max.  configuration / header  configuration / programming / header  Programming language  — LAD — FBD — STL — SCL — GRAPH  Know-how protection  User program protection/password protection Copy protection Block protection  Block protection  Password for display Protection level: Write protection Protection level: Write protection Protection level: Write protection Protection level: Complete protection Programming / cycle time monitoring / header Inversions  Dimensions	Yes; incl. failsafe Yes; incl. failsafe Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
Altitude during operation relating to sea level  Installation altitude above sea level, max.  configuration / header  configuration / programming / header  Programming language  — LAD  — FBD  — STL  — SCL  — GRAPH  Know-how protection  User program protection/password protection  Copy protection  Block protection  Password for display  Protection level: Write protection  Protection level: Write protection  Protection level: Write protection  Protection level: Complete protection  programming / cycle time monitoring / header  lower limit  upper limit  Dimensions  Width  Height	Yes; incl. failsafe Yes; incl. failsafe Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
Altitude during operation relating to sea level  Installation altitude above sea level, max.  configuration / header  configuration / programming / header  Programming language  — LAD  — FBD  — STL  — SCL  — GRAPH  Know-how protection  User program protection/password protection  Copy protection  Block protection  Password for display  Protection level: Write protection  Protection level: Write protection  Protection level: Write protection  Protection level: Complete protection  programming / cycle time monitoring / header  lower limit  upper limit  Dimensions  Width  Height  Depth	Yes; incl. failsafe Yes; incl. failsafe Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
Altitude during operation relating to sea level  Installation altitude above sea level, max.  configuration / header  configuration / programming / header  Programming language  — LAD — FBD — STL — SCL — GRAPH  Know-how protection  User program protection/password protection Copy protection Block protection  Password for display Protection level: Write protection Protection level: Read/write protection Protection level: Write protection Protection level: Complete protection programming / cycle time monitoring / header lower limit upper limit  Dimensions  Width  Height  Depth  Weights	Yes; incl. failsafe Yes; incl. failsafe Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
Altitude during operation relating to sea level  Installation altitude above sea level, max.  configuration / header  configuration / programming / header  Programming language  — LAD  — FBD  — STL  — SCL  — GRAPH  Know-how protection  User program protection/password protection  Copy protection  Block protection  Password for display  Protection level: Write protection  Protection level: Write protection  Protection level: Write protection  Protection level: Complete protection  programming / cycle time monitoring / header  lower limit  upper limit  Dimensions  Width  Height  Depth	Yes; incl. failsafe Yes; incl. failsafe Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye

