## **Data sheet**

6ES7511-1AK02-0AB0



SIMATIC S7-1500, CPU 1511-1 PN, Central processing unit with working memory 150 KB for program and 1 MB for data, 1. interface: PROFINET IRT with 2 port switch, 60 NS bit-performance, SIMATIC memory card necessary

Product type designation  HW functional status  FS03  Firmware version  V2.9  Product function  I kiM data I sochronous mode  Engineering with  STEP 7 TIA Portal configurable/integrated from version  Configuration control  via dataset  Yes  Soreen diagonal [cm]  Control elements  Number of keys  Mode buttons  2  Supply voltage  Rated value (DC)  permissible range, lower limit (DC)  permissible range, upper limit (DC)  Reverse polarity protection  Mains/voltage failure stored energy time Mains/voltage failure stored energy time Repeat rate, min.  Input current
Firmware version V2.9  Product function  • I&M data • Isochronous mode  Fingineering with • STEP 7 TIA Portal configurable/integrated from version  Configuration control via dataset  Screen diagonal [cm]  Control elements  Number of keys  Mode buttons  Supply voltage  Rated value (DC)  permissible range, lower limit (DC)  permissible range, upper limit (DC)  permissible range, upper limit (DC)  Rated value (DC)  permissible range, upper limit (DC)  Reverse polarity protection  • Mains/voltage failure stored energy time • Repeat rate, min.  V2.9  Yes; I&M0 to I&M3  Yes, IM0 to IM0 to I&M3  Yes, IM0 to IM0 t
Product function  • I&M data  • Isochronous mode  Engineering with  • STEP 7 TIA Portal configurable/integrated from version  V17 (FW V2.9) / V15 (FW V2.5) or higher; with older TIA Portal versions configurable as 6ES7511-1AK01-0AB0  Configuration control  via dataset  Yes  Display  Screen diagonal [cm]  Control elements  Number of keys  Mode buttons  2  Supply voltage  Rated value (DC)  permissible range, lower limit (DC)  permissible range, upper limit (DC)  permissible range, upper limit (DC)  Reverse polarity protection  Mains buffering  • Mains/voltage failure stored energy time • Repeat rate, min.  Yes; I&M0 to I&M3  Yes; Distributed and central; with minimum OB 6x cycle of 625 µs (distributed) and 1 ms (central)  Yes; Distributed and central; with minimum OB 6x cycle of 625 µs (distributed) and 1 ms (central)  V17 (FW V2.9) / V15 (FW V2.5) or higher; with older TIA Portal versions configurable as 6ES7511-1AK01-0AB0  V17 (FW V2.9) / V15 (FW V2.5) or higher; with older TIA Portal versions configurable as 6ES7511-1AK01-0AB0  V17 (FW V2.9) / V15 (FW V2.5) or higher; with older TIA Portal versions configurable as 6ES7511-1AK01-0AB0  V17 (FW V2.9) / V15 (FW V2.5) or higher; with older TIA Portal versions configurable as 6ES7511-1AK01-0AB0  V17 (FW V2.9) / V15 (FW V2.5) or higher; with older TIA Portal versions configurable as 6ES7511-1AK01-0AB0  V17 (FW V2.9) / V15 (FW V2.5) or higher; with older TIA Portal versions configurable as 6ES7511-1AK01-0AB0  V17 (FW V2.9) / V15 (FW V2.5) or higher; with older TIA Portal versions configurable as 6ES7511-1AK01-0AB0  V17 (FW V2.9) / V15 (FW V2.5) or higher; with older TIA Portal versions configurable as 6ES7511-1AK01-0AB0  V17 (FW V2.9) / V15 (FW V2.5) or higher; with older TIA Portal versions configurable as 6ES7511-1AK01-0AB0  V17 (FW V2.9) / V15 (FW V2.5) or higher; with older TIA Portal versions configurable as 6ES7511-1AK01-0AB0  V17 (FW V2.9) / V15 (FW
■ I&M data     ■ Isochronous mode     ■ Isochronous mode mode mode mode mode mode mode mode
Isochronous mode     Yes; Distributed and central; with minimum OB 6x cycle of 625 µs (distributed and 1 ms (central))      Engineering with         ■ STEP 7 TIA Portal configurable/integrated from version
engineering with  • STEP 7 TIA Portal configurable/integrated from version  Configuration control  via dataset  Ves  Display  Screen diagonal [cm]  Control elements  Number of keys  Mode buttons  2  Supply voltage  Rated value (DC)  permissible range, lower limit (DC)  permissible range, upper limit (DC)  permissible range, upper limit (DC)  Reverse polarity protection  Mains/voltage failure stored energy time  • Mains/voltage failure stored energy time  • Repeat rate, min.
◆ STEP 7 TIA Portal configurable/integrated from version  V17 (FW V2.9) / V15 (FW V2.5) or higher; with older TIA Portal versions configuration control  via dataset  Yes  Display  Screen diagonal [cm]  Control elements  Number of keys  Mode buttons  Supply voltage  Rated value (DC) permissible range, lower limit (DC) permissible range, upper limit (DC) permissible range, upper limit (DC) Reverse polarity protection  Mains buffering  • Mains/voltage failure stored energy time • Repeat rate, min.  V17 (FW V2.9) / V15 (FW V2.5) or higher; with older TIA Portal versions configurable as 6ES7511-1AK01-0AB0  V17 (FW V2.9) / V15 (FW V2.5) or higher; with older TIA Portal versions configurable as 6ES7511-1AK01-0AB0  Ves  Ves  8  4  8  8  8  9  8  8  9  8  9  8  9  9  9
configuration control  via dataset  Yes  Display  Screen diagonal [cm]  Control elements  Number of keys  Mode buttons  Supply voltage  Rated value (DC)  permissible range, lower limit (DC)  permissible range, upper limit (DC)  Reverse polarity protection  Mains buffering  Mains buffering  Mains/voltage failure stored energy time  Repeat rate, min.  Respect rate, min.
via dataset Yes  Display  Screen diagonal [cm] 3.45 cm  Control elements  Number of keys 8 Mode buttons 2  Supply voltage  Rated value (DC) 24 V permissible range, lower limit (DC) 19.2 V permissible range, upper limit (DC) 28.8 V  Reverse polarity protection Yes  Mains buffering  Mains/voltage failure stored energy time 5 ms Repeat rate, min. 1/s
Screen diagonal [cm] 3.45 cm  Control elements  Number of keys 8 Mode buttons 2  Supply voltage  Rated value (DC) 24 V permissible range, lower limit (DC) 19.2 V permissible range, upper limit (DC) 28.8 V  Reverse polarity protection Yes  Mains buffering  Mains/voltage failure stored energy time 5 ms Repeat rate, min. 1/s
Screen diagonal [cm]  Control elements  Number of keys  Mode buttons  2  Supply voltage  Rated value (DC) permissible range, lower limit (DC) permissible range, upper limit (DC)  Reverse polarity protection  Mains buffering  Mains/voltage failure stored energy time Repeat rate, min.  Repeat rate, min.
Control elements  Number of keys  Mode buttons  2  Supply voltage  Rated value (DC)  permissible range, lower limit (DC)  permissible range, upper limit (DC)  Reverse polarity protection  Mains buffering  Mains/voltage failure stored energy time Repeat rate, min.  8  8  8  8  8  19  2  24 V  19.2 V  28.8 V  Reverse polarity protection  Yes  Mains buffering  Mains buffering  Repeat rate, min.
Number of keys  Mode buttons  2  Supply voltage  Rated value (DC)  permissible range, lower limit (DC)  permissible range, upper limit (DC)  permissible range, upper limit (DC)  Reverse polarity protection  Mains buffering  Mains/voltage failure stored energy time Repeat rate, min.  8  8  8  8  8  19  2  24 V  19.2 V  28.8 V  Reverse polarity protection  Yes  Mains buffering  Nains buffering  Repeat rate, min.
Mode buttons  Supply voltage  Rated value (DC)  permissible range, lower limit (DC)  permissible range, upper limit (DC)  permissible range, upper limit (DC)  Reverse polarity protection  Mains buffering  Mains/voltage failure stored energy time Repeat rate, min.  2  24 V  24 V  28.8 V  5  7  8  1/s
Rated value (DC)  permissible range, lower limit (DC)  permissible range, upper limit (DC)  permissible range, upper limit (DC)  Reverse polarity protection  Mains buffering  Mains/voltage failure stored energy time Repeat rate, min.  Rated value (DC)  24 V  28.8 V  28.8 V  7 S  8 No S  1/s
Rated value (DC)  permissible range, lower limit (DC)  permissible range, upper limit (DC)  Reverse polarity protection  Mains buffering  Mains/voltage failure stored energy time Repeat rate, min.  24 V  19.2 V  28.8 V  7es  Sometime of the stored energy time of the stored ener
permissible range, lower limit (DC)  permissible range, upper limit (DC)  Reverse polarity protection  Yes  Mains buffering  Mains/voltage failure stored energy time Repeat rate, min.  1/s
permissible range, upper limit (DC)  Reverse polarity protection  Mains buffering  Mains/voltage failure stored energy time Repeat rate, min.  28.8 V  Yes  5 ms 1/s
Reverse polarity protection  Yes  Mains buffering  Mains/voltage failure stored energy time Repeat rate, min.  1/s
Mains buffering  ■ Mains/voltage failure stored energy time  ■ Repeat rate, min.  5 ms  1/s
<ul> <li>Mains/voltage failure stored energy time</li> <li>Repeat rate, min.</li> <li>5 ms</li> <li>1/s</li> </ul>
• Repeat rate, min. 1/s
Input current
Current consumption (rated value) 0.7 A
Current consumption, max. 0.95 A
Inrush current, max. 1.9 A; Rated value
0.02 A²⋅s
Power
Infeed power to the backplane bus 10 W
Power consumption from the backplane bus (balanced) 5.5 W
Power loss
Power loss, typ. 5.7 W
Memory
Number of slots for SIMATIC memory card 1
SIMATIC memory card required Yes
Work memory

• integrated (for program)	150 khyte
<ul><li>integrated (for program)</li><li>integrated (for data)</li></ul>	150 kbyte 1 Mbyte
Load memory	i Mibyte
Plug-in (SIMATIC Memory Card), max.	32 Gbyte
Backup	32 Obyte
maintenance-free	Yes
CPU processing times	
for bit operations, typ.	60 ns
for word operations, typ.	72 ns
for fixed point arithmetic, typ.	96 ns
for floating point arithmetic, typ.	384 ns
CPU-blocks	
Number of elements (total)	4 000; Blocks (OB, FB, FC, DB) and UDTs
DB	
Number range	1 60 999; subdivided into: number range that can be used by the user: 1
· ·	59 999, and number range of DBs created via SFC 86: 60 000 60 999
• Size, max.	1 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	
Number range	0 65 535
• Size, max.	150 kbyte
FC	
Number range	0 65 535
• Size, max.	150 kbyte
OB	
• Size, max.	150 kbyte
Number of free cycle OBs	100
<ul> <li>Number of time alarm OBs</li> </ul>	20
<ul> <li>Number of delay alarm OBs</li> </ul>	20
<ul> <li>Number of cyclic interrupt OBs</li> </ul>	20; With minimum OB 3x cycle of 500 μs
<ul> <li>Number of process alarm OBs</li> </ul>	50
<ul> <li>Number of DPV1 alarm OBs</li> </ul>	3
<ul> <li>Number of isochronous mode OBs</li> </ul>	2
<ul> <li>Number of technology synchronous alarm OBs</li> </ul>	2
<ul> <li>Number of startup OBs</li> </ul>	100
<ul> <li>Number of asynchronous error OBs</li> </ul>	4
<ul> <li>Number of synchronous error OBs</li> </ul>	2
Number of diagnostic alarm OBs	1
Nesting depth	
<ul> <li>per priority class</li> </ul>	24
Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	
Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
Number	Any (only limited by the main memory)
	Arry (orly littliced by the main memory)
Retentivity	Any (only infliced by the main memory)
Retentivity — adjustable	Yes
·	
— adjustable	
adjustable  Data areas and their retentivity	Yes  128 kbyte; In total; available retentive memory for bit memories, timers,

• Size, max.	16 kbyte
Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	
<ul> <li>Retentivity adjustable</li> </ul>	Yes
Retentivity preset	No
Local data	
per priority class, max.	64 kbyte; max. 16 KB per block
Address area	or rustic, max. To the per stook
Number of IO modules	4.004: may mumber of modulos / submodulos
	1 024; max. number of modules / submodules
I/O address area	
<ul><li>Inputs</li></ul>	32 kbyte; All inputs are in the process image
Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	
— Inputs (volume)	8 kbyte
<ul><li>Outputs (volume)</li></ul>	8 kbyte
per CM/CP	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	
Number of subprocess images, max.	32
Hardware configuration	
	22: A distributed I/O greater is observatorized and anti-but the interesting of
Number of distributed IO systems	32; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
• Via CM	4; A maximum of 4 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Number of IO Controllers	
<ul><li>integrated</li></ul>	1
• Via CM	4; A maximum of 4 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be
	inserted in total
Rack	
<ul> <li>Modules per rack, max.</li> </ul>	32; CPU + 31 modules
<ul> <li>Number of lines, max.</li> </ul>	1
PtP CM	
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	
Clock	
• Type	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
Deviation per day, max.	10 s; Typ.: 2 s
	10 θ, 1γμ Δ θ
Operating hours counter	16
• Number	16
Clock synchronization	
<ul><li>supported</li></ul>	Yes
• in AS, master	Yes
• in AS, device	Yes
<ul> <li>on Ethernet via NTP</li> </ul>	Yes
Interfaces	
Number of PROFINET interfaces	1
1. Interface	
Interface types	
* *	Vac: Y1
RJ 45 (Ethernet)      Number of parts	Yes; X1
Number of ports	2
• integrated switch	Yes
Protocols	
• IP protocol	Yes; IPv4
<ul> <li>PROFINET IO Controller</li> </ul>	Yes
<ul> <li>PROFINET IO Device</li> </ul>	Yes
<ul> <li>SIMATIC communication</li> </ul>	Yes
Open IE communication	Yes; Optionally also encrypted
- Open in communication	100, Optionally aloo only prod

Web server	Yes
Media redundancy	Yes
PROFINET IO Controller	
Services	
— PG/OP communication	Yes
— Isochronous mode	Yes
— Direct data exchange	Yes; Requirement: IRT and isochronous mode (MRPD optional)
— IRT	Yes
— PROFlenergy	Yes; per user program
— Prioritized startup	Yes; Max. 32 PROFINET devices
Number of connectable IO Devices, max.	128; In total, up to 256 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
— Of which IO devices with IRT, max.	64
Number of connectable IO Devices for RT, max.	128
— of which in line, max.	128
Number of IO Devices that can be simultaneously activated/deactivated, max.	8; in total across all interfaces
- Number of IO Devices per tool, max.	8
— Updating times	The minimum value of the update time also depends on communication share
opeding units	set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for IRT	
— for send cycle of 250 μs	$250~\mu s$ to 4 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 625 $\mu s$ of the isochronous OB is decisive
— for send cycle of 500 μs	$500~\mu s$ to 8 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 625 $\mu s$ of the isochronous OB is decisive
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
— With IRT and parameterization of "odd" send cycles	Update time = set "odd" send clock (any multiple of 125 $\mu s$ : 375 $\mu s$ , 625 $\mu s$ 3 875 $\mu s$ )
Update time for RT	
— for send cycle of 250 μs	250 µs to 128 ms
— for send cycle of 500 μs	500 μs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— Isochronous mode	No
— IRT	Yes
— PROFlenergy	Yes; per user program
— Shared device	Yes
Number of IO Controllers with shared device, max.	4
activation/deactivation of I-devices	Yes; per user program
Asset management record	Yes; per user program
nterface types	. 50, por door program
RJ 45 (Ethernet)	
	Yes
100 Mbps     Autopopolistical	
Autonogotiation	Yes
Autocrossing     Industrial Ethornot status LED	Yes
Industrial Ethernet status LED	Yes
Protocols	
PROFIsafe	No
Number of connections	
<ul> <li>Number of connections, max.</li> </ul>	96; via integrated interfaces of the CPU and connected CPs / CMs
<ul> <li>Number of connections reserved for ES/HMI/web</li> </ul>	10
<ul> <li>Number of connections via integrated interfaces</li> </ul>	64
<ul> <li>Number of S7 routing paths</li> </ul>	16
Redundancy mode	
H-Sync forwarding	Yes

Modifier and word	anh. via 4-4 interfere (VA)
— Media redundancy	only via 1st interface (X1)
— MRP	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client
- MRP interconnection, supported	Yes; as MRP ring node according to IEC 62439-2 Edition 3.0
— MRPD	Yes; Requirement: IRT
<ul> <li>Switchover time on line break, typ.</li> </ul>	200 ms; For MRP, bumpless for MRPD
Number of stations in the ring, max.	50
SIMATIC communication	
PG/OP communication	Yes; encryption with TLS V1.3 pre-selected
S7 routing	Yes
S7 communication, as server	Yes
S7 communication, as client	Yes
User data per job, max.	See online help (S7 communication, user data size)
Open IE communication	
• TCP/IP	Yes
— Data length, max.	64 kbyte
several passive connections per port, supported	Yes
• ISO-on-TCP (RFC1006)	Yes
— Data length, max.	64 kbyte
• UDP	Yes
— Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast
UDP multicast	Yes; Max. 5 multicast circuits
DHCP	Yes
• DNS	Yes
• SNMP	Yes
	Yes
• DCP	
• LLDP	Yes
• Encryption	Yes; Optional
Web server	V 01 1 1 1
• HTTP	Yes; Standard and user pages
HTTPS OPC UA	Yes; Standard and user pages
Runtime license required	Yes; "Small" license required
OPC UA Client	Yes
Application authentication	Yes
• •	
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— User authentication	"anonymous" or by user name & password
<ul> <li>Number of connections, max.</li> </ul>	4
Number of nodes of the client interfaces, recommended max.	1 000
Number of elements for one call of	300
OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_I max.	
Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.	20
OF O OF TRUINGODAGGOGGINGGALISE INDA.	
Number of elements for one call of	100
	100
Number of elements for one call of OPC_UA_MethodGetHandleList, max.  Number of simultaneous calls of the client instructions for session management, per connection, max.  Number of simultaneous calls of the client	
<ul> <li>Number of elements for one call of OPC_UA_MethodGetHandleList, max.</li> <li>Number of simultaneous calls of the client instructions for session management, per connection, max.</li> <li>Number of simultaneous calls of the client instructions for data access, per connection, max.</li> </ul>	1 5
— Number of elements for one call of OPC_UA_MethodGetHandleList, max.  — Number of simultaneous calls of the client instructions for session management, per connection, max.  — Number of simultaneous calls of the client instructions for data access, per connection, max.  — Number of registerable nodes, max.  — Number of registerable method calls of	1
<ul> <li>Number of elements for one call of OPC_UA_MethodGetHandleList, max.</li> <li>Number of simultaneous calls of the client instructions for session management, per connection, max.</li> <li>Number of simultaneous calls of the client instructions for data access, per connection, max.</li> <li>Number of registerable nodes, max.</li> <li>Number of registerable method calls of OPC_UA_MethodCall, max.</li> <li>Number of inputs/outputs when calling</li> </ul>	1 5 5 000
<ul> <li>Number of elements for one call of OPC_UA_MethodGetHandleList, max.</li> <li>Number of simultaneous calls of the client instructions for session management, per connection, max.</li> <li>Number of simultaneous calls of the client instructions for data access, per connection, max.</li> <li>Number of registerable nodes, max.</li> <li>Number of registerable method calls of OPC_UA_MethodCall, max.</li> <li>Number of inputs/outputs when calling OPC_UA_MethodCall, max.</li> </ul>	1 5 5 000 100 20
- Number of elements for one call of OPC_UA_MethodGetHandleList, max.  - Number of simultaneous calls of the client instructions for session management, per connection, max.  - Number of simultaneous calls of the client instructions for data access, per connection, max.  - Number of registerable nodes, max.  - Number of registerable method calls of OPC_UA_MethodCall, max.  - Number of inputs/outputs when calling OPC_UA_MethodCall, max.  • OPC UA Server	1 5 5 000 100 20 Yes; Data access (read, write, subscribe), method call, custom address space
- Number of elements for one call of OPC_UA_MethodGetHandleList, max.  - Number of simultaneous calls of the client instructions for session management, per connection, max.  - Number of simultaneous calls of the client instructions for data access, per connection, max.  - Number of registerable nodes, max.  - Number of registerable method calls of OPC_UA_MethodCall, max.  - Number of inputs/outputs when calling OPC_UA_MethodCall, max.  OPC UA Server  - Application authentication	1 5 5 000 100 20 Yes; Data access (read, write, subscribe), method call, custom address space Yes
- Number of elements for one call of OPC_UA_MethodGetHandleList, max.  - Number of simultaneous calls of the client instructions for session management, per connection, max.  - Number of simultaneous calls of the client instructions for data access, per connection, max.  - Number of registerable nodes, max.  - Number of registerable method calls of OPC_UA_MethodCall, max.  - Number of inputs/outputs when calling OPC_UA_MethodCall, max.  • OPC UA Server  - Application authentication  - Security policies	1 5 5 000 100 20 Yes; Data access (read, write, subscribe), method call, custom address space Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
- Number of elements for one call of OPC_UA_MethodGetHandleList, max.  - Number of simultaneous calls of the client instructions for session management, per connection, max.  - Number of simultaneous calls of the client instructions for data access, per connection, max.  - Number of registerable nodes, max.  - Number of registerable method calls of OPC_UA_MethodCall, max.  - Number of inputs/outputs when calling OPC_UA_MethodCall, max.  OPC UA Server  - Application authentication	1 5 5 000 100 20 Yes; Data access (read, write, subscribe), method call, custom address space Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15,

Number of	50,000
Number of accessible variables, max.	50 000
Number of registerable nodes, max.	10 000
Number of subscriptions per session, max.	20
— Sampling interval, min.	100 ms
— Publishing interval, min.	500 ms
Number of server methods, max.	20
<ul> <li>Number of inputs/outputs per server method, max.</li> </ul>	20
<ul> <li>Number of monitored items, recommended max.</li> </ul>	1 000; for 1 s sampling interval and 1 s send interval
<ul> <li>Number of server interfaces, max.</li> </ul>	10 of each "Server interfaces" / "Companion specification" type and 20 of the type "Reference namespace"
<ul> <li>Number of nodes for user-defined server interfaces, max.</li> </ul>	1 000
<ul> <li>Alarms and Conditions</li> </ul>	Yes
<ul> <li>Number of program alarms</li> </ul>	100
Number of alarms for system diagnostics	50
Further protocols	
• MODBUS	Yes; MODBUS TCP
Isochronous mode	
Equidistance	Yes
S7 message functions	
Number of login stations for message functions, max.	32
Program alarms	Yes
Number of configurable program messages, max.	5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH
Number of loadable program messages in RUN, max.	2 500
Number of simultaneously active program alarms	
Number of program alarms	600
Number of alarms for system diagnostics	100
Number of alarms for motion technology objects	80
Test commissioning functions	
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 5 engineering systems
Status block	Yes; Up to 8 simultaneously (in total across all ES clients)
Single step	No
Number of breakpoints	8
Status/control	
Status/control variable	Yes
Variables	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
Number of variables, max.	inputs/outputs, memory bits, bbs, distributed 1/0s, timers, counters
	200; per job
— of which status variables, max.	
— of which control variables, max.	200; per job
Forcing	Voc
• Forcing	Yes
• Forcing, variables	Peripheral inputs/outputs
Number of variables, max.	200
Diagnostic buffer	
• present	Yes
<ul> <li>Number of entries, max.</li> </ul>	1 000
— of which powerfail-proof	500
Traces	
Number of configurable Traces	4; Up to 512 KB of data per trace are possible
Interrupts/diagnostics/status information	
Diagnostics indication LED	
	V.
RUN/STOP LED	Yes
RUN/STOP LED  ERROR LED	Yes Yes
• ERROR LED	Yes
<ul><li>ERROR LED</li><li>MAINT LED</li></ul>	Yes Yes
<ul><li>ERROR LED</li><li>MAINT LED</li><li>STOP ACTIVE LED</li></ul>	Yes Yes Yes
<ul><li>ERROR LED</li><li>MAINT LED</li><li>STOP ACTIVE LED</li><li>Connection display LINK TX/RX</li></ul>	Yes Yes Yes Yes Yes Yes Yes; Note: The number of technology objects affects the cycle time of the PLC
ERROR LED     MAINT LED     STOP ACTIVE LED     Connection display LINK TX/RX  Supported technology objects  Motion Control	Yes Yes Yes Yes Yes Yes Yes; Note: The number of technology objects affects the cycle time of the PLC program; selection guide via the TIA Selection Tool
ERROR LED     MAINT LED     STOP ACTIVE LED     Connection display LINK TX/RX  Supported technology objects	Yes Yes Yes Yes Yes Yes Yes; Note: The number of technology objects affects the cycle time of the PLC

Demoire d Meties Control accounts	
Required Motion Control resources	40
— per speed-controlled axis	40
— per positioning axis	80
— per synchronous axis	160
— per external encoder	80
— per output cam	20
— per cam track	160
— per probe	40
<ul> <li>Positioning axis</li> </ul>	
<ul> <li>Number of positioning axes at motion control cycle of 4 ms (typical value)</li> </ul>	5
<ul> <li>Number of positioning axes at motion control cycle of 8 ms (typical value)</li> </ul>	10
Controller	
<ul><li>PID_Compact</li></ul>	Yes; Universal PID controller with integrated optimization
PID_3Step	Yes; PID controller with integrated optimization for valves
PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
High-speed counter	Yes
Ambient conditions	
Ambient temperature during operation	
horizontal installation, min.	-25 °C; No condensation
<ul> <li>horizontal installation, max.</li> </ul>	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the
	display is switched off
<ul> <li>vertical installation, min.</li> </ul>	-25 °C; No condensation
<ul> <li>vertical installation, max.</li> </ul>	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the
	display is switched off
Ambient temperature during storage/transportation	
• min.	-40 °C
• max.	70 °C
Altitude during operation relating to sea level	
	FOOD and Destrictions for installation stitudes & OOOO as a second
Installation altitude above sea level, max.	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
Installation altitude above sea level, max.  configuration / header	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
	5 UUU m; Restrictions for installation altitudes > 2 UUU m, see manual
configuration / header	5 UUU m; Restrictions for installation altitudes > 2 UUU m, see manual
configuration / header configuration / programming / header	Yes
configuration / header  configuration / programming / header  Programming language	
configuration / header  configuration / programming / header  Programming language  — LAD	Yes
configuration / header  configuration / programming / header  Programming language  — LAD  — FBD	Yes Yes
configuration / header  configuration / programming / header  Programming language  — LAD  — FBD  — STL	Yes Yes Yes
configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL	Yes Yes Yes Yes
configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH	Yes Yes Yes Yes
configuration / header  configuration / programming / header  Programming language  — LAD  — FBD  — STL  — SCL  — GRAPH  Know-how protection	Yes Yes Yes Yes Yes Yes
configuration / header  configuration / programming / header  Programming language  — LAD  — FBD  — STL  — SCL  — GRAPH  Know-how protection  • User program protection/password protection	Yes Yes Yes Yes Yes Yes Yes
configuration / header  configuration / programming / header  Programming language  — LAD  — FBD  — STL  — SCL  — GRAPH  Know-how protection  • User program protection/password protection  • Copy protection	Yes Yes Yes Yes Yes Yes Yes
configuration / header  configuration / programming / header  Programming language  — LAD  — FBD  — STL  — SCL  — GRAPH  Know-how protection  • User program protection/password protection  • Copy protection  • Block protection	Yes Yes Yes Yes Yes Yes Yes
configuration / header  configuration / programming / header  Programming language  — LAD  — FBD  — STL  — SCL  — GRAPH  Know-how protection  • User program protection/password protection  • Copy protection  • Block protection  Access protection	Yes Yes Yes Yes Yes Yes Yes Yes
configuration / header  configuration / programming / header  Programming language  — LAD  — FBD  — STL  — SCL  — GRAPH  Know-how protection  • User program protection/password protection  • Copy protection  • Block protection  Access protection  • protection of confidential configuration data	Yes
configuration / header  configuration / programming / header  Programming language  — LAD  — FBD  — STL  — SCL  — GRAPH  Know-how protection  • User program protection/password protection  • Copy protection  • Block protection  Access protection  • protection of confidential configuration data  • Password for display  • Protection level: Write protection	Yes
configuration / header  configuration / programming / header  Programming language  — LAD  — FBD  — STL  — SCL  — GRAPH  Know-how protection  • User program protection/password protection  • Copy protection  • Block protection  Access protection  • protection of confidential configuration data  • Password for display  • Protection level: Write protection  • Protection level: Read/write protection	Yes
configuration / header  configuration / programming / header  Programming language  — LAD  — FBD  — STL  — SCL  — GRAPH  Know-how protection  • User program protection/password protection  • Copy protection  • Block protection  Access protection  • protection of confidential configuration data  • Password for display  • Protection level: Write protection  • Protection level: Read/write protection  • Protection level: Complete protection	Yes
configuration / header  configuration / programming / header  Programming language  — LAD  — FBD  — STL  — SCL  — GRAPH  Know-how protection  • User program protection/password protection  • Copy protection  • Block protection  Access protection  • protection of confidential configuration data  • Password for display  • Protection level: Write protection  • Protection level: Complete protection  programming / cycle time monitoring / header	Yes
configuration / header  configuration / programming / header  Programming language  — LAD  — FBD  — STL  — SCL  — GRAPH  Know-how protection  • User program protection/password protection • Copy protection  • Block protection  Access protection  • protection of confidential configuration data  • Password for display  • Protection level: Write protection  • Protection level: Read/write protection  • Protection level: Complete protection  programming / cycle time monitoring / header  • lower limit	Yes
configuration / header  configuration / programming / header  Programming language  — LAD  — FBD  — STL  — SCL  — GRAPH  Know-how protection  • User program protection/password protection  • Copy protection  • Block protection  Access protection  • protection of confidential configuration data  • Password for display  • Protection level: Write protection  • Protection level: Read/write protection  • Protection level: Complete protection  programming / cycle time monitoring / header  • lower limit  • upper limit	Yes
configuration / header  Configuration / programming / header  Programming language  — LAD  — FBD  — STL  — SCL  — GRAPH  Know-how protection  • User program protection/password protection  • Copy protection  • Block protection  Access protection  • protection of confidential configuration data  • Password for display  • Protection level: Write protection  • Protection level: Read/write protection  • Protection level: Complete protection  programming / cycle time monitoring / header  • lower limit  • upper limit  Dimensions	Yes
configuration / header  configuration / programming / header  Programming language  — LAD  — FBD  — STL  — SCL  — GRAPH  Know-how protection  • User program protection/password protection • Copy protection  • Block protection  Access protection  • protection of confidential configuration data  • Password for display  • Protection level: Write protection  • Protection level: Read/write protection  • Protection level: Complete protection  programming / cycle time monitoring / header  • lower limit  • upper limit  Dimensions  Width	Yes
configuration / header  configuration / programming / header  Programming language  — LAD  — FBD  — STL  — SCL  — GRAPH  Know-how protection  • User program protection/password protection  • Copy protection  • Block protection  Access protection  • protection of confidential configuration data  • Password for display  • Protection level: Write protection  • Protection level: Read/write protection  • Protection level: Complete protection  programming / cycle time monitoring / header  • lower limit  • upper limit  Dimensions  Width  Height	Yes
configuration / header  configuration / programming / header  Programming language  — LAD  — FBD  — STL  — SCL  — GRAPH  Know-how protection  • User program protection/password protection  • Copy protection  • Block protection  Access protection  • protection of confidential configuration data  • Password for display  • Protection level: Write protection  • Protection level: Read/write protection  • Protection level: Complete protection  • programming / cycle time monitoring / header  • lower limit  • upper limit  Dimensions  Width  Height  Depth	Yes
configuration / header  configuration / programming / header  Programming language  — LAD  — FBD  — STL  — SCL  — GRAPH  Know-how protection  • User program protection/password protection  • Copy protection  • Block protection  Access protection  • protection of confidential configuration data  • Password for display  • Protection level: Write protection  • Protection level: Read/write protection  • Protection level: Complete protection  programming / cycle time monitoring / header  • lower limit  • upper limit  Dimensions  Width  Height  Depth  Weights	Yes
configuration / header  configuration / programming / header  Programming language  — LAD  — FBD  — STL  — SCL  — GRAPH  Know-how protection  • User program protection/password protection  • Copy protection  • Block protection  Access protection  • protection of confidential configuration data  • Password for display  • Protection level: Write protection  • Protection level: Read/write protection  • Protection level: Complete protection  • programming / cycle time monitoring / header  • lower limit  • upper limit  Dimensions  Width  Height  Depth	Yes