## Data sheet 6ES7318-3FL01-0AB0



SIMATIC S7-300 CPU319F-3 PN/DP, Central processing unit with 2.5 MB work memory, 1st interface MPI/DP 12 Mbit/s, 2nd interface DP master/slave 3rd interface Ethernet PROFINET, Micro Memory Card required

General information	
Product type designation	CPU 319F-3 PN/DP
HW functional status	01
Firmware version	V3.2
Product function	
Isochronous mode	Yes; Via 2nd PROFIBUS DP or PROFINET interface
Engineering with	
Programming package	STEP 7 V5.5 or higher, Distributed Safety V5.4 SP4
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
external protection for power supply lines (recommendation)	2 A min.
Mains buffering	
<ul> <li>Mains/voltage failure stored energy time</li> </ul>	5 ms
<ul> <li>Repeat rate, min.</li> </ul>	1 s
Input current	
Current consumption (rated value)	1 250 mA
Current consumption (in no-load operation), typ.	500 mA
Inrush current, typ.	4 A
I²t	1.2 A <sup>2</sup> ·s
Power loss	
Power loss, typ.	14 W
Memory	
Work memory	
<ul><li>integrated</li></ul>	2 560 kbyte
expandable	No
Load memory	
<ul><li>Plug-in (MMC)</li></ul>	Yes
<ul><li>Plug-in (MMC), max.</li></ul>	8 Mbyte
<ul> <li>Data management on MMC (after last programming), min.</li> </ul>	10 a
Backup	
• present	Yes
<ul><li>without battery</li></ul>	Yes
CPU processing times	
for bit operations, typ.	0.004 μs
for word operations, typ.	0.01 μs
for fixed point arithmetic, typ.	0.01 µs
	0.0 1 pc

PU-blocks	
Number of blocks (total)	4 096; (DBs, FCs, FBs); the maximum number of loadable blocks can be reduced by the MMC used.
DB	reduced by the Mino docu.
Number, max.	4 096; Number range: 1 to 16000
• Size, max.	64 kbyte
FB	
<ul> <li>Number, max.</li> </ul>	4 096; Number range: 0 to 7999
• Size, max.	64 kbyte
FC	
<ul><li>Number, max.</li></ul>	4 096; Number range: 0 to 7999
• Size, max.	64 kbyte
OB	
• Size, max.	64 kbyte
<ul> <li>Number of free cycle OBs</li> </ul>	1; OB 1
<ul> <li>Number of time alarm OBs</li> </ul>	1; OB 10
<ul> <li>Number of delay alarm OBs</li> </ul>	2; OB 20, 21
<ul> <li>Number of cyclic interrupt OBs</li> </ul>	4; OB 32, 33, 34, 35 (OB 35: smallest settable clock pulse = 500 μs)
<ul> <li>Number of process alarm OBs</li> </ul>	1; OB 40
<ul> <li>Number of DPV1 alarm OBs</li> </ul>	3; OB 55, 56, 57
<ul> <li>Number of isochronous mode OBs</li> </ul>	1; OB 61
<ul> <li>Number of startup OBs</li> </ul>	1; OB 100
<ul> <li>Number of asynchronous error OBs</li> </ul>	6; OB 80, 82, 83, 85, 86, 87 (OB83 only for PROFINET IO)
<ul> <li>Number of synchronous error OBs</li> </ul>	2; OB 121, 122
Nesting depth	
<ul> <li>per priority class</li> </ul>	16
<ul> <li>additional within an error OB</li> </ul>	4
ounters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
— preset	Z 0 to Z 7
Counting range	
— adjustable	Yes
— lower limit	0
— upper limit	999
IEC counter	
• present	Yes
• Type	SFB
• Number	Unlimited (limited only by RAM capacity)
S7 times	
Number	2 048
Retentivity	
— adjustable	Yes
— preset	No retentivity
Time range	
— lower limit	10 ms
— upper limit	9 990 s
IEC timer	
• present	Yes
• Type	SFB
Number	Unlimited (limited only by RAM capacity)
ata areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	700 kbyte
Flag	
• Size, max.	8 192 byte
Retentivity available	Yes; From MB 0 to MB 8 191
Retentivity available     Retentivity preset	MB 0 to MB 15
Number of clock memories	8; 1 memory byte
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Retentivity adjustable	Yes; via non-retain property on DB
Retentivity preset	Yes
Local data	
per priority class, max.	32 768 byte; Max. 2048 bytes per block
Address area	
I/O address area	
• Inputs	8 192 byte
Outputs	8 192 byte
of which distributed	
— Inputs	8 192 byte
— Outputs	8 192 byte
Process image	
• Inputs	8 192 byte
<ul> <li>Outputs</li> </ul>	8 192 byte
<ul> <li>Inputs, adjustable</li> </ul>	8 192 byte
<ul> <li>Outputs, adjustable</li> </ul>	8 192 byte
<ul> <li>Inputs, default</li> </ul>	1 024 byte
Outputs, default	1 024 byte
Subprocess images	
Number of subprocess images, max.	1; With PROFINET IO, the length of the user data is limited to 1600 bytes
Digital channels	
• Inputs	65 536
— of which central	1 024
Outputs	65 536
— of which central	1 024
Analog channels	
• Inputs	4 096
— of which central	256
• Outputs	4 096
— of which central	256
Hardware configuration	
Number of DP masters	
• integrated	2
• via CP	4
Number of operable FMs and CPs (recommended)	
• FM	8
• CP, PtP	8
• CP, LAN	10
Rack	4
Racks, max.      Modules per rack, max.	4
Modules per rack, max.  Time of day	8
Clock  A Hardware clock (real time)	Vec
<ul><li>Hardware clock (real-time)</li><li>retentive and synchronizable</li></ul>	Yes Yes
retentive and synchronizable     Backup time	
•	6 wk; At 40 °C ambient temperature
<ul><li>Deviation per day, max.</li><li>Behavior of the clock following POWER-ON</li></ul>	10 s; Typ.: 2 s  Clock continues running after POWER OFF
Behavior of the clock following expiry of backup period	the clock continues at the time of day it had when power was switched off
Operating hours counter	and another decirio and or day it had when power was switched off
Number	4
Number/Number range	0 to 3
Range of values	0 to 2 <sup>31</sup> hours (when using SFC 101)
Granularity	1 h
• retentive	Yes; Must be restarted at each restart
Clock synchronization	
• supported	Yes
• to MPI, master	Yes
• on MPI, device	Yes
• to DP, master	Yes; With DP slave only slave clock
,	. 12, Sare only starte diout

• on DP, device	Yes
in AS, master	Yes
• in AS, device	Yes
on Ethernet via NTP	Yes; As client
Digital inputs	
Number of digital inputs	0
Digital outputs	
Number of digital outputs	0
Analog inputs	
Number of analog inputs	0
Interfaces	
Number of PROFINET interfaces	1
Number of RS 485 interfaces	2
Number of RS 422 interfaces	0
1. Interface	11 150 405 1 7
Interface type	Integrated RS 485 interface
Isolated	Yes
Interface types  • RS 485	Yes
<ul><li>RS 485</li><li>Output current of the interface, max.</li></ul>	150 mA
Output current of the interface, max.  Protocols	100 IIIA
• MPI	Yes
PROFIBUS DP master	Yes
PROFIBUS DP device	Yes; A DP slave at both interfaces simultaneously is not possible
Point-to-point connection	No
MPI	
Transmission rate, max.	12 Mbit/s
Services	1.11
— PG/OP communication	Yes
— Routing	Yes
Global data communication	Yes
— S7 basic communication	Yes
— S7 communication	Yes
<ul> <li>— S7 communication, as client</li> </ul>	No; but via CP and loadable FB
<ul> <li>S7 communication, as server</li> </ul>	Yes
PROFIBUS DP master	
Transmission rate, max.	12 Mbit/s
<ul> <li>max. number of DP devices</li> </ul>	124
Services	
— PG/OP communication	Yes
— Routing	Yes
<ul> <li>Global data communication</li> </ul>	No
<ul> <li>S7 basic communication</li> </ul>	Yes; I blocks only
— S7 communication	Yes
<ul> <li>S7 communication, as client</li> </ul>	No
<ul> <li>S7 communication, as server</li> </ul>	Yes
— Equidistance	Yes
— Isochronous mode	No
— SYNC/FREEZE	Yes
<ul> <li>activation/deactivation of DP devices</li> </ul>	Yes
<ul> <li>max. number of DP devices that can be activated/deactivated at the same time</li> </ul>	8
<ul> <li>Direct data exchange (slave-to-slave communication)</li> </ul>	Yes; as subscriber
— DPV1	Yes
Address area	
— Inputs, max.	8 kbyte
— Outputs, max.	8 kbyte
User data per DP device	
— Inputs, max.	244 byte
— Outputs, max.	244 byte

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1st interface / PROFIBUS DP device / header	40 Mh: H/a
Transmission rate, max.	12 Mbit/s
automatic baud rate search	Yes; only with passive interface
Address area, max.	32
User data per address area, max.	32 byte
Services	
— PG/OP communication	Yes
— Routing	Yes; with interface active
<ul> <li>Global data communication</li> </ul>	No
<ul> <li>S7 basic communication</li> </ul>	No
— S7 communication	Yes
<ul> <li>— S7 communication, as client</li> </ul>	No
<ul> <li>S7 communication, as server</li> </ul>	Yes; Connection configured on one side only
<ul> <li>Direct data exchange (slave-to-slave communication)</li> </ul>	Yes
— DPV1	No
Transfer memory	
— Inputs	244 byte
— Outputs	244 byte
2. Interface	
Interface type	Integrated RS 485 interface
Isolated	Yes
Interface types	
• RS 485	Yes
Output current of the interface, max.	200 mA
Protocols	
• MPI	No
<ul> <li>PROFINET IO Controller</li> </ul>	No
PROFINET IO Device	No
PROFINET CBA	No
<ul> <li>PROFIBUS DP master</li> </ul>	Yes
<ul> <li>PROFIBUS DP device</li> </ul>	Yes; A DP slave at both interfaces simultaneously is not possible
Open IE communication	No
Web server	No
PROFIBUS DP master	
<ul> <li>Transmission rate, max.</li> </ul>	12 Mbit/s
<ul> <li>max. number of DP devices</li> </ul>	124
Services	
<ul> <li>PG/OP communication</li> </ul>	Yes
— Routing	Yes
<ul> <li>Global data communication</li> </ul>	No
<ul> <li>S7 basic communication</li> </ul>	Yes; I blocks only
— S7 communication	Yes
<ul> <li>S7 communication, as client</li> </ul>	No
— S7 communication, as server	Yes; Connection configured on one side only
— Equidistance	Yes
— Isochronous mode	Yes; OB 61 - isochronous mode is possible either on DP or PROFINET IO (not simultaneously)
— SYNC/FREEZE	Yes
<ul> <li>activation/deactivation of DP devices</li> </ul>	Yes
<ul> <li>max. number of DP devices that can be activated/deactivated at the same time</li> </ul>	8
<ul> <li>Direct data exchange (slave-to-slave communication)</li> </ul>	Yes; as subscriber
— DPV1	Yes
Address area	
— Inputs, max.	8 kbyte
— Outputs, max.	8 kbyte
· · · · · · · · · · · · · · · · · · ·	
User data per DP device	
User data per DP device  — Inputs, max.	244 byte
	244 byte 244 byte

GSD file	The latest GSD file is available at: http://www.siemens.com/profibus-gsd
<ul> <li>Transmission rate, max.</li> </ul>	12 Mbit/s
<ul> <li>automatic baud rate search</li> </ul>	Yes; only with passive interface
<ul> <li>Address area, max.</li> </ul>	32
User data per address area, max.	32 byte
Services	
<ul><li>— PG/OP communication</li></ul>	Yes
— Routing	Yes; with interface active
<ul> <li>Global data communication</li> </ul>	No
<ul> <li>S7 basic communication</li> </ul>	No
— S7 communication	Yes
<ul> <li>S7 communication, as client</li> </ul>	No
<ul> <li>S7 communication, as server</li> </ul>	Yes; Connection configured on one side only
<ul> <li>Direct data exchange (slave-to-slave communication)</li> </ul>	Yes
— DPV1	No
Transfer memory	
— Inputs	244 byte
— Outputs	244 byte
3. Interface	
Interface type	PROFINET
Isolated	Yes
automatic detection of transmission rate	Yes; 10/100 Mbit/s
Autonegotiation	Yes
Autocrossing	Yes
Change of IP address at runtime, supported	Yes
Interface types	
RJ 45 (Ethernet)	Yes
<ul> <li>Number of ports</li> </ul>	2
• integrated switch	Yes
Protocols	
• MPI	No
<ul> <li>PROFINET IO Controller</li> </ul>	Yes; Also simultaneously with I-Device functionality
PROFINET IO Device	Yes; Also simultaneously with IO Controller functionality
PROFINET CBA	Yes
<ul> <li>PROFIBUS DP master</li> </ul>	No
<ul> <li>PROFIBUS DP device</li> </ul>	No
Open IE communication	Yes; Via TCP/IP, ISO on TCP, and UDP
Web server	Yes
Media redundancy	Yes
Media redundancy     PROFINET IO Controller	Yes
·	Yes 100 Mbit/s
PROFINET IO Controller	
PROFINET IO Controller  • Transmission rate, max.	
PROFINET IO Controller  • Transmission rate, max.  Services	100 Mbit/s
PROFINET IO Controller  ■ Transmission rate, max.  Services  — PG/OP communication	100 Mbit/s Yes
PROFINET IO Controller  • Transmission rate, max.  Services  — PG/OP communication — Routing	Yes Yes Yes; with loadable FBs, max. configurable connections: 16, max. number of
PROFINET IO Controller  • Transmission rate, max.  Services  — PG/OP communication — Routing — S7 communication	Yes Yes; with loadable FBs, max. configurable connections: 16, max. number of instances: 32 Yes; OB 61 - isochronous mode is possible either on DP or PROFINET IO (not
PROFINET IO Controller  • Transmission rate, max.  Services  — PG/OP communication — Routing — S7 communication — Isochronous mode	Yes Yes Yes; with loadable FBs, max. configurable connections: 16, max. number of instances: 32 Yes; OB 61 - isochronous mode is possible either on DP or PROFINET IO (not simultaneously)
PROFINET IO Controller  • Transmission rate, max.  Services  — PG/OP communication — Routing — S7 communication  — Isochronous mode  — Shared device	Yes Yes Yes; with loadable FBs, max. configurable connections: 16, max. number of instances: 32 Yes; OB 61 - isochronous mode is possible either on DP or PROFINET IO (not simultaneously) Yes
PROFINET IO Controller  • Transmission rate, max.  Services  — PG/OP communication — Routing — S7 communication  — Isochronous mode  — Shared device — Prioritized startup	Yes Yes Yes; with loadable FBs, max. configurable connections: 16, max. number of instances: 32 Yes; OB 61 - isochronous mode is possible either on DP or PROFINET IO (not simultaneously) Yes Yes
PROFINET IO Controller  • Transmission rate, max.  Services  — PG/OP communication — Routing — S7 communication  — Isochronous mode  — Shared device — Prioritized startup — Number of IO devices with prioritized startup, max.	Yes Yes Yes; with loadable FBs, max. configurable connections: 16, max. number of instances: 32 Yes; OB 61 - isochronous mode is possible either on DP or PROFINET IO (not simultaneously) Yes Yes 32
PROFINET IO Controller  ● Transmission rate, max.  Services  — PG/OP communication  — Routing  — S7 communication  — Isochronous mode  — Shared device  — Prioritized startup  — Number of IO devices with prioritized startup, max.  — Number of connectable IO Devices, max.	Yes Yes Yes; with loadable FBs, max. configurable connections: 16, max. number of instances: 32 Yes; OB 61 - isochronous mode is possible either on DP or PROFINET IO (not simultaneously) Yes Yes 32 256
PROFINET IO Controller  ● Transmission rate, max.  Services  — PG/OP communication  — Routing  — S7 communication  — Isochronous mode  — Shared device  — Prioritized startup  — Number of IO devices with prioritized startup, max.  — Number of connectable IO Devices, max.  — Of which IO devices with IRT, max.	Yes Yes Yes; with loadable FBs, max. configurable connections: 16, max. number of instances: 32 Yes; OB 61 - isochronous mode is possible either on DP or PROFINET IO (not simultaneously) Yes Yes 32 256 64
PROFINET IO Controller  • Transmission rate, max.  Services  — PG/OP communication — Routing — S7 communication  — Isochronous mode  — Shared device — Prioritized startup — Number of IO devices with prioritized startup, max. — Number of connectable IO Devices, max. — Of which IO devices with IRT, max. — of which in line, max. — Number of IO Devices with IRT and the option "high	Yes Yes Yes; with loadable FBs, max. configurable connections: 16, max. number of instances: 32 Yes; OB 61 - isochronous mode is possible either on DP or PROFINET IO (not simultaneously) Yes Yes 32 256 64 64
PROFINET IO Controller  ● Transmission rate, max.  Services  — PG/OP communication — Routing — S7 communication  — Isochronous mode  — Shared device — Prioritized startup — Number of IO devices with prioritized startup, max. — Number of connectable IO Devices, max. — Of which IO devices with IRT, max. — of which in line, max. — Number of IO Devices with IRT and the option "high flexibility"	Yes Yes Yes; with loadable FBs, max. configurable connections: 16, max. number of instances: 32 Yes; OB 61 - isochronous mode is possible either on DP or PROFINET IO (not simultaneously) Yes Yes 32 256 64 64 64 256
PROFINET IO Controller  ◆ Transmission rate, max.  Services  — PG/OP communication — Routing — S7 communication  — Isochronous mode  — Shared device — Prioritized startup — Number of IO devices with prioritized startup, max. — Number of connectable IO Devices, max. — Of which IO devices with IRT, max. — of which in line, max. — Number of IO Devices with IRT and the option "high flexibility" — of which in line, max.	Yes Yes Yes; with loadable FBs, max. configurable connections: 16, max. number of instances: 32 Yes; OB 61 - isochronous mode is possible either on DP or PROFINET IO (not simultaneously) Yes Yes 32 256 64 64 64 256
PROFINET IO Controller  ● Transmission rate, max.  Services  — PG/OP communication — Routing — S7 communication  — Isochronous mode  — Shared device — Prioritized startup — Number of IO devices with prioritized startup, max. — Number of connectable IO Devices, max. — Of which IO devices with IRT, max. — of which in line, max. — Number of IO Devices with IRT and the option "high flexibility" — of which in line, max. — Number of connectable IO Devices for RT, max.	Yes Yes Yes; with loadable FBs, max. configurable connections: 16, max. number of instances: 32 Yes; OB 61 - isochronous mode is possible either on DP or PROFINET IO (not simultaneously) Yes Yes 32 256 64 64 64 256

activated/deactivated, max.	
<ul> <li>IO Devices changing during operation (partner</li> </ul>	Yes
ports), supported	
Number of IO Devices per tool, max.	8 V
Device replacement without swap medium	Yes
— Send cycles	250 μs, 500 μs,1 ms; 2 ms, 4 ms (not in the case of IRT with "high flexibility" option)
— Updating time	250 µs to 512 ms (depending on the operating mode, see Manual "S7-300 CPU
	31xC and CPU 31x, technical Data" for more details)
Address area	
— Inputs, max.	8 kbyte
— Outputs, max.	8 kbyte
<ul><li>User data consistency, max.</li></ul>	1 024 byte
PROFINET IO Device	
Services	
<ul><li>— PG/OP communication</li></ul>	Yes
— Routing	Yes
— S7 communication	Yes; with loadable FBs, max. configurable connections: 16, max. number of instances: 32
— Isochronous mode	No
— ISOCITOTIONS Mode  — IRT	Yes
— PROFlenergy	Yes; With SFB 73 / 74 prepared for loadable PROFlenergy standard FB for I-
— I NOI leffelgy	Device
— Shared device	Yes
<ul> <li>Number of IO Controllers with shared device, max.</li> </ul>	2
Transfer memory	
— Inputs, max.	1 440 byte; Per IO Controller with shared device
— Outputs, max.	1 440 byte; Per IO Controller with shared device
Submodules	
— Number, max.	64
— User data per submodule, max.	1 024 byte
PROFINET CBA	
acyclic transmission	Yes
cyclic transmission	Yes
Open IE communication	
<ul> <li>Number of connections, max.</li> </ul>	32
<ul> <li>Local port numbers used at the system end</li> </ul>	0, 20, 21, 23, 25, 80, 102, 135, 161, 443, 8080, 34962, 34963, 34964, 65532,
Managelling for all an annual design	65533, 65534, 65535
• Keen-alive function supported	
Keep-alive function, supported	Yes
Protocols	
Protocols PROFIsafe	Yes
Protocols PROFIsafe Redundancy mode	
Protocols  PROFIsafe  Redundancy mode  Media redundancy	Yes
Protocols  PROFIsafe  Redundancy mode  Media redundancy  — Switchover time on line break, typ.	Yes 200 ms; PROFINET MRP
Protocols  PROFIsafe  Redundancy mode  Media redundancy  — Switchover time on line break, typ.  — Number of stations in the ring, max.	Yes
Protocols  PROFIsafe  Redundancy mode  Media redundancy  — Switchover time on line break, typ.  — Number of stations in the ring, max.  Open IE communication	Yes  200 ms; PROFINET MRP 50
Protocols  PROFIsafe  Redundancy mode  Media redundancy  — Switchover time on line break, typ.  — Number of stations in the ring, max.  Open IE communication  • TCP/IP	Yes  200 ms; PROFINET MRP 50  Yes; via integrated PROFINET interface and loadable FBs
Protocols  PROFIsafe  Redundancy mode  Media redundancy  — Switchover time on line break, typ.  — Number of stations in the ring, max.  Open IE communication  • TCP/IP  — Number of connections, max.	Yes  200 ms; PROFINET MRP 50  Yes; via integrated PROFINET interface and loadable FBs 32
Protocols  PROFIsafe  Redundancy mode  Media redundancy  — Switchover time on line break, typ.  — Number of stations in the ring, max.  Open IE communication  • TCP/IP  — Number of connections, max.  — Data length for connection type 01H, max.	Yes  200 ms; PROFINET MRP 50  Yes; via integrated PROFINET interface and loadable FBs 32 1 460 byte
Protocols  PROFIsafe  Redundancy mode  Media redundancy  — Switchover time on line break, typ.  — Number of stations in the ring, max.  Open IE communication  • TCP/IP  — Number of connections, max.  — Data length for connection type 01H, max.  — Data length for connection type 11H, max.	Yes  200 ms; PROFINET MRP 50  Yes; via integrated PROFINET interface and loadable FBs 32 1 460 byte 32 768 byte
Protocols  PROFIsafe  Redundancy mode  Media redundancy  — Switchover time on line break, typ.  — Number of stations in the ring, max.  Open IE communication  • TCP/IP  — Number of connections, max.  — Data length for connection type 01H, max.  — Data length for connection type 11H, max.  • ISO-on-TCP (RFC1006)	Yes  200 ms; PROFINET MRP 50  Yes; via integrated PROFINET interface and loadable FBs 32 1 460 byte 32 768 byte Yes; via integrated PROFINET interface and loadable FBs
Protocols  PROFIsafe  Redundancy mode  Media redundancy  — Switchover time on line break, typ.  — Number of stations in the ring, max.  Open IE communication  • TCP/IP  — Number of connections, max.  — Data length for connection type 01H, max.  — Data length for connection type 11H, max.  • ISO-on-TCP (RFC1006)  — Number of connections, max.	Yes  200 ms; PROFINET MRP 50  Yes; via integrated PROFINET interface and loadable FBs 32 1 460 byte 32 768 byte Yes; via integrated PROFINET interface and loadable FBs 32
Protocols  PROFIsafe  Redundancy mode  Media redundancy  — Switchover time on line break, typ.  — Number of stations in the ring, max.  Open IE communication  • TCP/IP  — Number of connections, max.  — Data length for connection type 01H, max.  — Data length for connection type 11H, max.  • ISO-on-TCP (RFC1006)  — Number of connections, max.  — Data length, max.	Yes  200 ms; PROFINET MRP 50  Yes; via integrated PROFINET interface and loadable FBs 32 1 460 byte 32 768 byte Yes; via integrated PROFINET interface and loadable FBs 32 32 768 byte
Protocols  PROFIsafe  Redundancy mode  Media redundancy  — Switchover time on line break, typ.  — Number of stations in the ring, max.  Open IE communication  • TCP/IP  — Number of connections, max.  — Data length for connection type 01H, max.  — Data length for connection type 11H, max.  • ISO-on-TCP (RFC1006)  — Number of connections, max.  — Data length, max.  • UDP	Yes  200 ms; PROFINET MRP 50  Yes; via integrated PROFINET interface and loadable FBs 32 1 460 byte 32 768 byte Yes; via integrated PROFINET interface and loadable FBs 32 32 768 byte Yes; via integrated PROFINET interface and loadable FBs
Protocols  PROFIsafe  Redundancy mode  Media redundancy  — Switchover time on line break, typ.  — Number of stations in the ring, max.  Open IE communication  • TCP/IP  — Number of connections, max.  — Data length for connection type 01H, max.  — Data length for connection type 11H, max.  • ISO-on-TCP (RFC1006)  — Number of connections, max.  — Data length, max.  • UDP  — Number of connections, max.	Yes  200 ms; PROFINET MRP 50  Yes; via integrated PROFINET interface and loadable FBs 32 1 460 byte 32 768 byte Yes; via integrated PROFINET interface and loadable FBs 32 32 768 byte Yes; via integrated PROFINET interface and loadable FBs 32 32 768 byte Yes; via integrated PROFINET interface and loadable FBs 32
Protocols  PROFIsafe  Redundancy mode  Media redundancy  — Switchover time on line break, typ.  — Number of stations in the ring, max.  Open IE communication  • TCP/IP  — Number of connections, max.  — Data length for connection type 01H, max.  — Data length for connection type 11H, max.  • ISO-on-TCP (RFC1006)  — Number of connections, max.  — Data length, max.  • UDP  — Number of connections, max.  — Data length, max.	Yes  200 ms; PROFINET MRP 50  Yes; via integrated PROFINET interface and loadable FBs 32 1 460 byte 32 768 byte Yes; via integrated PROFINET interface and loadable FBs 32 32 768 byte Yes; via integrated PROFINET interface and loadable FBs
Protocols  PROFIsafe  Redundancy mode  Media redundancy  — Switchover time on line break, typ.  — Number of stations in the ring, max.  Open IE communication  • TCP/IP  — Number of connections, max.  — Data length for connection type 01H, max.  — Data length for connection type 11H, max.  • ISO-on-TCP (RFC1006)  — Number of connections, max.  — Data length, max.  • UDP  — Number of connections, max.  — Data length, max.  Web server	Yes  200 ms; PROFINET MRP  50  Yes; via integrated PROFINET interface and loadable FBs  32  1 460 byte  32 768 byte  Yes; via integrated PROFINET interface and loadable FBs  32  32 768 byte  Yes; via integrated PROFINET interface and loadable FBs  32  32 768 byte  Yes; via integrated PROFINET interface and loadable FBs  32  1 472 byte
Protocols  PROFIsafe  Redundancy mode  Media redundancy  — Switchover time on line break, typ.  — Number of stations in the ring, max.  Open IE communication  • TCP/IP  — Number of connections, max.  — Data length for connection type 01H, max.  — Data length for connection type 11H, max.  • ISO-on-TCP (RFC1006)  — Number of connections, max.  — Data length, max.  • UDP  — Number of connections, max.  — Data length, max.  Web server  • supported	Yes  200 ms; PROFINET MRP 50  Yes; via integrated PROFINET interface and loadable FBs 32 1 460 byte 32 768 byte Yes; via integrated PROFINET interface and loadable FBs 32 32 768 byte Yes; via integrated PROFINET interface and loadable FBs 32 1 472 byte  Yes
Protocols  PROFIsafe  Redundancy mode  Media redundancy  — Switchover time on line break, typ.  — Number of stations in the ring, max.  Open IE communication  • TCP/IP  — Number of connections, max.  — Data length for connection type 01H, max.  — Data length for connection type 11H, max.  • ISO-on-TCP (RFC1006)  — Number of connections, max.  — Data length, max.  • UDP  — Number of connections, max.  — Data length, max.  Web server  • supported  • User-defined websites	Yes  200 ms; PROFINET MRP 50  Yes; via integrated PROFINET interface and loadable FBs 32 1 460 byte 32 768 byte Yes; via integrated PROFINET interface and loadable FBs 32 32 768 byte Yes; via integrated PROFINET interface and loadable FBs 32 1 472 byte  Yes Yes
Protocols  PROFIsafe  Redundancy mode  Media redundancy  — Switchover time on line break, typ.  — Number of stations in the ring, max.  Open IE communication  • TCP/IP  — Number of connections, max.  — Data length for connection type 01H, max.  — Data length for connection type 11H, max.  • ISO-on-TCP (RFC1006)  — Number of connections, max.  — Data length, max.  • UDP  — Number of connections, max.  — Data length, max.  Web server  • supported  • User-defined websites  • Number of HTTP clients	Yes  200 ms; PROFINET MRP 50  Yes; via integrated PROFINET interface and loadable FBs 32 1 460 byte 32 768 byte Yes; via integrated PROFINET interface and loadable FBs 32 32 768 byte Yes; via integrated PROFINET interface and loadable FBs 32 1 472 byte  Yes
Protocols  PROFIsafe  Redundancy mode  Media redundancy  — Switchover time on line break, typ.  — Number of stations in the ring, max.  Open IE communication  • TCP/IP  — Number of connections, max.  — Data length for connection type 01H, max.  — Data length for connection type 11H, max.  • ISO-on-TCP (RFC1006)  — Number of connections, max.  — Data length, max.  • UDP  — Number of connections, max.  — Data length, max.  Web server  • supported  • User-defined websites	Yes  200 ms; PROFINET MRP 50  Yes; via integrated PROFINET interface and loadable FBs 32 1 460 byte 32 768 byte Yes; via integrated PROFINET interface and loadable FBs 32 32 768 byte Yes; via integrated PROFINET interface and loadable FBs 32 1 472 byte  Yes Yes

Data record routing	Yes
Global data communication	
supported	Yes
Number of GD loops, max.	8
•	8
Number of GD packets, max.      Number of GD packets, transmitter, max.	
Number of GD packets, transmitter, max.	8
Number of GD packets, receiver, max.	8
Size of GD packets, max.	22 byte
Size of GD packet (of which consistent), max.	22 byte
S7 basic communication	
• supported	Yes
<ul> <li>User data per job, max.</li> </ul>	76 byte
<ul> <li>User data per job (of which consistent), max.</li> </ul>	76 byte; 76 bytes (with X_SEND or X_RCV); 64 bytes (with X_PUT or X_GET as server)
S7 communication	
supported	Yes
as server	Yes
as client	Yes; via integrated PROFINET interface and loadable FB or via CP and
	loadable FB
• User data per job, max.	See online help of STEP 7 (shared parameters of the SFBs/FBs and of the SFCs/FCs of S7 Communication)
S5 compatible communication	2. 2. 30 0. 0. 0. 0. 0. 0. 0. 0. 0. 0. 0. 0. 0.
• supported	Yes; via CP and loadable FC
communication functions / PROFINET CBA (with set target commu	
Setpoint for the CPU communication load	20 %
Number of remote interconnection partners	32
number of remote interconnection partners     number of master/device functions	50
total of all master/device connections	
	3 000
<ul> <li>data length of all incoming master/device connections, max.</li> </ul>	24 000 byte
<ul> <li>data length of all outgoing master/device connections, max.</li> </ul>	24 000 byte
<ul> <li>Number of device-internal and PROFIBUS interconnections</li> </ul>	1 000
<ul> <li>Data length of device-internal und PROFIBUS interconnections, max.</li> </ul>	8 000 byte
Data length per connection, max.	1 400 byte
performance data / PROFINET CBA / remote interconnection	/ with acyclic transfer / header
<ul><li>— Sampling interval, min.</li></ul>	200 ms
<ul> <li>Number of incoming interconnections</li> </ul>	100
Number of outgoing interconnections	100
Data length of all incoming interconnections, max.	3 200 byte
Data length of all outgoing interconnections, max.	3 200 byte
— data volume / as user data for remote interconnections / in the case of acyclic transmission /	1 400 byte
with PROFINET CBA / per connection / maximum	
performance data / PROFINET CBA / remote interconnection /	
<ul> <li>Transmission frequency: Transmission interval, min.</li> </ul>	1 ms
<ul> <li>Number of incoming interconnections</li> </ul>	300
<ul> <li>Number of outgoing interconnections</li> </ul>	300
<ul> <li>Data length of all incoming interconnections, max.</li> </ul>	4 800 byte
<ul> <li>Data length of all outgoing interconnections, max.</li> </ul>	4 800 byte
<ul> <li>data volume / as user data for remote interconnections / with cyclical transfer / with PROFINET CBA / per connection / maximum</li> </ul>	450 byte
performance data / PROFINET CBA / HMI variables via PROF	INET / acyclic / header
Number of stations that can log on for HMI variables (PN OPC/iMap)	3; 2x PN OPC/1x iMap
HMI variable updating	500 ms
Number of HMI variables	600
— Data length of all HMI variables, max.	9 600 byte
performance data / PROFINET CBA / PROFIBUS proxy function	
— supported	Yes
<ul> <li>Number of linked PROFIBUS devices</li> </ul>	32

<ul> <li>Data length per connection, max.</li> </ul>	240 byte; Slave-dependent
Number of connections	
• overall	32
usable for PG communication	31
reserved for PG communication	1
adjustable for PG communication, min.	1
— adjustable for PG communication, max.	31
usable for OP communication	31
<ul> <li>reserved for OP communication</li> </ul>	1
<ul> <li>adjustable for OP communication, min.</li> </ul>	1
<ul> <li>adjustable for OP communication, max.</li> </ul>	31
<ul> <li>usable for S7 basic communication</li> </ul>	30
<ul> <li>reserved for S7 basic communication</li> </ul>	0
<ul> <li>adjustable for S7 basic communication, min.</li> </ul>	0
<ul> <li>adjustable for S7 basic communication, max.</li> </ul>	30
<ul> <li>usable for S7 communication</li> </ul>	16
<ul> <li>reserved for S7 communication</li> </ul>	0
<ul> <li>adjustable for S7 communication, min.</li> </ul>	0
<ul> <li>adjustable for S7 communication, max.</li> </ul>	16
<ul> <li>total number of instances, max.</li> </ul>	32
usable for routing	X1 as MPI: max. 10; X1 as DP master: max. 24; X1 as DP slave (active): max. 14; X2 as DP master: max. 24; X2 as DP slave (active): max. 14; X3 as PROFINET: 48 max.
S7 message functions	
Number of login stations for message functions, max.	32; Depending on the configured connections for PG/OP and S7 basic communication
Process diagnostic messages	Yes
simultaneously active Alarm-S blocks, max.	300
Test commissioning functions	
Status block	Yes; Up to 2 simultaneously
Single step	Yes
Number of breakpoints	4
Status/control	
Status/control variable	Yes
<ul><li>Variables</li></ul>	Inputs, outputs, memory bits, DB, times, counters
Number of variables, max.	30
— of which status variables, max.	30
— of which control variables, max.	14
Forcing	Ver
• Forcing	Yes
Forcing, variables     Number of variables may	Inputs, outputs
Number of variables, max.  Diagnostic buffer.	10
Diagnostic buffer	Yes
<ul><li>present</li><li>Number of entries, max.</li></ul>	res 500
<ul><li>Number of entries, max.</li><li>— adjustable</li></ul>	No
adjustable      of which powerfail-proof	100
Number of entries readable in RUN, max.	499
Adjustable	Yes; From 10 to 499
— preset	10
Service data	
• can be read out	Yes
Ambient conditions	
Ambient temperature during operation	
• min.	0 °C
• max.	60 °C
configuration / header	
Configuration software	
• STEP 7	Yes; V5.5 or higher
configuration / programming / header	
Command set	see instruction list

<ul> <li>Nesting levels</li> </ul>	8
<ul> <li>System functions (SFC)</li> </ul>	see instruction list
<ul> <li>System function blocks (SFB)</li> </ul>	see instruction list
Programming language	
— LAD	Yes
— FBD	Yes
— STL	Yes
— SCL	Yes
— CFC	Yes
— GRAPH	Yes
— HiGraph®	Yes
Know-how protection	
<ul> <li>User program protection/password protection</li> </ul>	Yes
<ul> <li>Block encryption</li> </ul>	Yes; With S7 block Privacy
Dimensions	
Width	120 mm
Height	125 mm
Depth	130 mm
Weights	
Weight, approx.	1 250 g

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