## **SIEMENS**

## **Data sheet**

## 6ES7315-6FF04-0AB0



SIMATIC S7-300, CPU 315F-2DP Fail-safe module with MPI Integr. power supply 24 V DC, Work memory 384 KB, 40 mm width, 2nd interface DP master/slave Micro Memory Card required

Figure similar

General information	
Product type designation	CPU 315F-2 DP
HW functional status	01
Firmware version	V3.3
Product function	
<ul> <li>Isochronous mode</li> </ul>	Yes
Engineering with	
Programming package	STEP 7 V5.5 + SP1 or higher or STEP 7 V5.2 + SP1 or higher with HSP 218 + Distributed Safety
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
external protection for power supply lines (recommendation)	2 A min.
Mains buffering	
<ul> <li>Mains/voltage failure stored energy time</li> </ul>	5 ms
Repeat rate, min.	1 s
Input current	
Current consumption (rated value)	850 mA
Current consumption (in no-load operation), typ.	150 mA
Inrush current, typ.	3.5 A
l²t	1 A²-s
Power loss	
Power loss, typ.	4.5 W
Memory	
Work memory	
• integrated	384 kbyte
• expandable	No
Load memory	
• Plug-in (MMC)	Yes
• Plug-in (MMC), max.	8 Mbyte
<ul> <li>Data management on MMC (after last programming), min.</li> </ul>	10 a
Backup	
• present	Yes; Guaranteed by MMC (maintenance-free)
without battery	Yes; Program and data
CPU processing times	
for bit operations, typ.	0.05 μs
for word operations, typ.	0.09 μs
•	·

for fixed point arithmetic, typ.	0.12 µs
for floating point arithmetic, typ.	0.45 μs
CPU-blocks	
Number of blocks (total)	1 024; (DBs, FCs, FBs); the maximum number of loadable blocks can be
Transcr of blooks (total)	reduced by the MMC used.
DB	
Number, max.	1 024; Number range: 1 to 16000
• Size, max.	64 kbyte
FB	
Number, max.	1 024; Number range: 0 to 7999
• Size, max.	64 kbyte
FC	
Number, max.	1 024; Number range: 0 to 7999
• Size, max.	64 kbyte
OB	
Number, max.	see instruction list
• Size, max.	64 kbyte
Number of free cycle OBs	1; OB 1
Number of time alarm OBs	1; OB 10
Number of delay alarm OBs	2; OB 20, 21
Number of cyclic interrupt OBs	4; OB 32, 33, 34, 35
Number of process alarm OBs	1; OB 40
Number of DPV1 alarm OBs	3; OB 55, 56, 57
Number of isochronous mode OBs	1; OB 61
Number of startup OBs	1; OB 100
Number of asynchronous error OBs	5; OB 80, 82, 85, 86, 87
Number of synchronous error OBs	2; OB 121, 122
Nesting depth	
per priority class	16
additional within an error OB	4
Counters, timers and their retentivity	
S7 counter	
Number	256
Retentivity	
— adjustable	Yes
— preset	Z 0 to Z 7
Counting range	
— lower limit	0
— upper limit	999
IEC counter	
• present	Yes
• Type	SFB
Number	Unlimited (limited only by RAM capacity)
S7 times	
Number	256
Retentivity	
— adjustable	Yes
— preset	No retentivity
Time range	
— lower limit	10 ms
— upper limit — upper limit	9 990 s
IEC timer	3000
• present	Yes
• Type	SFB
• •	
Number  Pata areas and their retentivity	Unlimited (limited only by RAM capacity)
Data areas and their retentivity	420 libito
Detentive data area (ir! ti " " \	128 kbyte
Retentive data area (incl. timers, counters, flags), max.	
Flag	2.040 hv4a
Flag  ◆ Size, max.	2 048 byte
Flag	2 048 byte Yes; MB 0 to MB 2 047 MB 0 to MB 15

- Number of clock magnetics	O. A. manmany hydro
Number of clock memories  Pata blacks	8; 1 memory byte
Data blocks	Vegavia neg vetein prepertura DD
Retentivity adjustable	Yes; via non-retain property on DB
Retentivity preset	Yes
Local data	
per priority class, max.	32 kbyte; Max. 2 KB per block
Address area	
I/O address area	
• Inputs	2 048 byte
• Outputs	2 048 byte
of which distributed	
— Inputs	2 048 byte
— Outputs	2 048 byte
Process image	
• Inputs	2 048 byte
Outputs	2 048 byte
• Inputs, adjustable	2 048 byte
Outputs, adjustable	2 048 byte
• Inputs, default	384 byte
Outputs, default	384 byte
Subprocess images	
Number of subprocess images, max.	1
Digital channels	
• Inputs	16 384
— of which central	1 024
<ul> <li>Outputs</li> </ul>	16 384
— of which central	1 024
Analog channels	
• Inputs	1 024
— of which central	256
<ul> <li>Outputs</li> </ul>	1 024
— of which central	256
Hardware configuration	
Number of expansion units, max.	3
Number of DP masters	
<ul><li>integrated</li></ul>	1
• via CP	4
Number of operable FMs and CPs (recommended)	
• FM	8
• CP, PtP	8
• CP, LAN	10
Rack	
• Racks, max.	4
Modules per rack, max.	8
Time of day	
Clock	
<ul> <li>Hardware clock (real-time)</li> </ul>	Yes
<ul> <li>retentive and synchronizable</li> </ul>	Yes
Backup time	6 wk; At 40 °C ambient temperature
<ul> <li>Deviation per day, max.</li> </ul>	10 s; Typ.: 2 s
<ul> <li>Behavior of the clock following POWER-ON</li> </ul>	Clock continues running after POWER OFF
Behavior of the clock following expiry of backup period	the clock continues at the time of day it had when power was switched off
Operating hours counter	
Number	1
<ul> <li>Number/Number range</li> </ul>	0
<ul> <li>Range of values</li> </ul>	0 to 2^31 hours (when using SFC 101)
Granularity	1 h
• retentive	Yes; Must be restarted at each restart
Clock synchronization	
• supported	Yes

● to MPI, master	Yes
• on MPI, device	Yes
<ul> <li>◆ to DP, master</li> </ul>	Yes; With DP slave only slave clock
• on DP, device	Yes
<ul><li>• in AS, master</li></ul>	Yes
• in AS, device	No
Digital inputs	
Number of digital inputs	0
Digital outputs	
Number of digital outputs	0
Analog inputs	
Number of analog inputs	0
Interfaces	
Number of PROFINET interfaces	0
Number of RS 485 interfaces	2
Number of RS 422 interfaces	0
1. Interface	
Interface type	Integrated RS 485 interface
Isolated	No No
Interface types	
• RS 485	Yes
Output current of the interface, max.	200 mA
Protocols	200 1111
• MPI	Yes
PROFIBUS DP master	No
PROFIBUS DP device	No
Point-to-point connection	No
MPI	INO
Transmission rate, max.	187.5 kbit/s
Services	107.3 KDIUS
— PG/OP communication	Yes
	Yes
<ul><li>— Routing</li><li>— Global data communication</li></ul>	Yes
S7 basic communication	Yes
— S7 communication	
	Yes; Only server, configured on one side
— S7 communication, as client	No Van
— S7 communication, as server	Yes
2. Interface	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
Interface type	Integrated RS 485 interface
Isolated	Yes
Interface types	Ver
• RS 485	Yes
Output current of the interface, max.	200 mA
Protocols	Ma
• MPI	No V
PROFIBUS DP master	Yes
PROFIBUS DP device	Yes
Point-to-point connection	No
PROFIBUS DP master	AO MEN
Transmission rate, max.	12 Mbit/s
max. number of DP devices	124; Per station
Services	· ·
— PG/OP communication	Yes
— Routing	Yes
<ul> <li>Global data communication</li> </ul>	No
<ul> <li>— S7 basic communication</li> </ul>	Yes; I blocks only
— S7 communication	Yes; Only server, configured on one side
<ul> <li>S7 communication, as client</li> </ul>	No
<ul> <li>— S7 communication, as server</li> </ul>	Yes
— Equidistance	Yes

	V 00 04
— Isochronous mode	Yes; OB 61
— SYNC/FREEZE	Yes
<ul> <li>activation/deactivation of DP devices</li> </ul>	Yes
<ul> <li>max. number of DP devices that can be activated/deactivated at the same time</li> </ul>	8
— DPV1	Yes
Address area	165
— Inputs, max.	2 048 byte
— Inputs, max. — Outputs, max.	2 048 byte
User data per DP device	2 046 Dyte
— Inputs, max.	244 byte
— Outputs, max.	244 byte
2nd interface / PROFIBUS DP device / header	244 byte
GSD file	The latest GSD file is available at: http://www.siemens.com/profibus-gsd
Transmission rate, max.	12 Mbit/s
automatic baud rate search	Yes; only with passive interface
	32
<ul><li>Address area, max.</li><li>User data per address area, max.</li></ul>	32 byte
Services	02 byto
— PG/OP communication	Yes
— PG/OP confinding	Yes; Only with active interface
Routing     Global data communication	No
Global data communication      S7 basic communication	No No
— S7 basic communication  — S7 communication	Yes; Only server, configured on one side
— S7 communication  — S7 communication, as client	No
— S7 communication, as circle  — S7 communication, as server	Yes
Direct data exchange (slave-to-slave	Yes
communication)	165
— DPV1	No
Transfer memory	
	244 byte
— Inputs	244 Dyte
— Inputs — Outputs	244 byte
•	
— Outputs	
— Outputs Protocols	244 byte
— Outputs Protocols PROFIsafe	244 byte
— Outputs  Protocols  PROFIsafe  communication functions / header	Yes
— Outputs  Protocols  PROFIsafe  communication functions / header  PG/OP communication	Yes Yes
— Outputs  Protocols  PROFIsafe  communication functions / header  PG/OP communication  Data record routing	Yes Yes
— Outputs  Protocols  PROFIsafe  communication functions / header  PG/OP communication  Data record routing  Global data communication	Yes Yes Yes
— Outputs  Protocols  PROFIsafe  communication functions / header  PG/OP communication  Data record routing  Global data communication  • supported	Yes Yes Yes Yes
— Outputs  Protocols  PROFIsafe  communication functions / header  PG/OP communication  Data record routing  Global data communication  • supported • Number of GD loops, max.	Yes Yes Yes Yes 8
— Outputs  Protocols  PROFIsafe  communication functions / header  PG/OP communication  Data record routing  Global data communication  • supported  • Number of GD loops, max.  • Number of GD packets, max.	Yes Yes Yes Yes 8 8
— Outputs  Protocols  PROFIsafe  communication functions / header  PG/OP communication  Data record routing  Global data communication  • supported • Number of GD loops, max. • Number of GD packets, max. • Number of GD packets, transmitter, max.	Yes Yes Yes Yes 8 8 8
— Outputs  Protocols  PROFIsafe  communication functions / header  PG/OP communication  Data record routing  Global data communication  • supported  • Number of GD loops, max.  • Number of GD packets, max.  • Number of GD packets, transmitter, max.  • Number of GD packets, receiver, max.	Yes  Yes  Yes  Yes  Yes  8  8  8  8
— Outputs  Protocols  PROFIsafe  communication functions / header  PG/OP communication  Data record routing  Global data communication  • supported  • Number of GD loops, max.  • Number of GD packets, max.  • Number of GD packets, transmitter, max.  • Number of GD packets, receiver, max.  • Size of GD packets, max.	Yes  Yes  Yes  Yes  Yes  8  8  8  8  22 byte
— Outputs  Protocols  PROFIsafe  communication functions / header  PG/OP communication  Data record routing  Global data communication  • supported  • Number of GD loops, max.  • Number of GD packets, max.  • Number of GD packets, transmitter, max.  • Number of GD packets, receiver, max.  • Size of GD packets, max.  • Size of GD packet (of which consistent), max.	Yes  Yes  Yes  Yes  Yes  8  8  8  8  22 byte
— Outputs  Protocols  PROFIsafe  communication functions / header  PG/OP communication  Data record routing  Global data communication  • supported • Number of GD loops, max. • Number of GD packets, max. • Number of GD packets, transmitter, max. • Number of GD packets, receiver, max. • Size of GD packets, max. • Size of GD packet (of which consistent), max.  S7 basic communication	Yes Yes Yes Yes 8 8 8 8 22 byte 22 byte
— Outputs  Protocols  PROFIsafe  communication functions / header  PG/OP communication  Data record routing  Global data communication  • supported • Number of GD loops, max. • Number of GD packets, max. • Number of GD packets, transmitter, max. • Number of GD packets, receiver, max. • Size of GD packets, max. • Size of GD packet (of which consistent), max.  S7 basic communication • supported	Yes Yes Yes Yes 8 8 8 8 22 byte 22 byte
— Outputs  Protocols  PROFIsafe  communication functions / header  PG/OP communication  Data record routing  Global data communication  • supported  • Number of GD loops, max.  • Number of GD packets, max.  • Number of GD packets, transmitter, max.  • Number of GD packets, receiver, max.  • Size of GD packets, max.  • Size of GD packet (of which consistent), max.  S7 basic communication  • supported  • User data per job, max.  • User data per job (of which consistent), max.	Yes  Yes  Yes  Yes  Yes  8  8  8  22 byte  22 byte  Yes  Yes  Yes  Yes  Yes  Yes  Yes  Y
— Outputs  Protocols  PROFIsafe  communication functions / header  PG/OP communication  Data record routing  Global data communication  • supported  • Number of GD loops, max.  • Number of GD packets, max.  • Number of GD packets, transmitter, max.  • Number of GD packets, receiver, max.  • Size of GD packets, max.  • Size of GD packet (of which consistent), max.  S7 basic communication  • supported  • User data per job, max.	Yes  Yes  Yes  Yes  Yes  8  8  8  22 byte  22 byte  Yes  Yes  Yes  Yes  Yes  Yes  Yes  Y
— Outputs  Protocols  PROFIsafe  communication functions / header  PG/OP communication  Data record routing  Global data communication  • supported  • Number of GD loops, max.  • Number of GD packets, max.  • Number of GD packets, transmitter, max.  • Number of GD packets, receiver, max.  • Size of GD packets, max.  • Size of GD packet (of which consistent), max.  S7 basic communication  • supported  • User data per job, max.  • User data per job (of which consistent), max.	Yes  Yes  Yes  Yes  Yes  Yes  8  8  8  8  22 byte  22 byte  Yes  76 byte  76 byte; 76 bytes (with X_SEND or X_RCV); 64 bytes (with X_PUT or X_GET as server)
— Outputs  Protocols  PROFIsafe  communication functions / header  PG/OP communication  Data record routing  Global data communication  • supported • Number of GD loops, max. • Number of GD packets, max. • Number of GD packets, transmitter, max. • Number of GD packets, receiver, max. • Size of GD packets, max. • Size of GD packet (of which consistent), max.  S7 basic communication • supported • User data per job, max. • User data per job (of which consistent), max.  S7 communication • supported	Yes  Yes  Yes  Yes  Yes  8  8  8  22 byte  22 byte  Yes  76 byte; 76 bytes (with X_SEND or X_RCV); 64 bytes (with X_PUT or X_GET as server)  Yes  Yes
— Outputs  Protocols  PROFIsafe  communication functions / header  PG/OP communication  Data record routing  Global data communication  • supported • Number of GD loops, max. • Number of GD packets, max. • Number of GD packets, transmitter, max. • Number of GD packets, receiver, max. • Size of GD packets, max. • Size of GD packet (of which consistent), max.  S7 basic communication  • supported • User data per job, max. • User data per job (of which consistent), max.  S7 communication  • supported • as server • as client	Yes  Yes  Yes  Yes  Yes  8  8  8  22 byte  22 byte  Yes  76 byte; 76 bytes (with X_SEND or X_RCV); 64 bytes (with X_PUT or X_GET as server)  Yes  Yes  Yes  Yes  Yes  Yes  Yes  Ye
— Outputs  Protocols  PROFIsafe  communication functions / header  PG/OP communication  Data record routing  Global data communication  • supported  • Number of GD loops, max.  • Number of GD packets, max.  • Number of GD packets, transmitter, max.  • Number of GD packets, receiver, max.  • Size of GD packets, max.  • Size of GD packet (of which consistent), max.  S7 basic communication  • supported  • User data per job, max.  • User data per job (of which consistent), max.  S7 communication  • supported  • as server  • as client  • User data per job, max.	Yes  Yes  Yes  Yes  Yes  8  8  8  22 byte  22 byte  Yes  76 byte; 76 bytes (with X_SEND or X_RCV); 64 bytes (with X_PUT or X_GET as server)  Yes  Yes  Yes  Yes  Yes  Yes  Yes  Ye
Protocols  PROFIsafe  communication functions / header  PG/OP communication  Data record routing  Global data communication  • supported  • Number of GD loops, max.  • Number of GD packets, max.  • Number of GD packets, transmitter, max.  • Number of GD packets, receiver, max.  • Size of GD packets, max.  • Size of GD packets, max.  • Size of GD packet (of which consistent), max.  S7 basic communication  • supported  • User data per job, max.  • User data per job (of which consistent), max.  S7 communication  • supported  • as server  • as client  • User data per job, max.  • User data per job, max.	Yes  Yes  Yes  Yes  Yes  8  8  8  22 byte  22 byte  Yes  76 byte; 76 bytes (with X_SEND or X_RCV); 64 bytes (with X_PUT or X_GET as server)  Yes  Yes  Yes  Yes  Yes  Yes  Yes  Ye
Protocols PROFIsafe  communication functions / header PG/OP communication  Data record routing Global data communication  • supported • Number of GD loops, max. • Number of GD packets, max. • Number of GD packets, transmitter, max. • Number of GD packets, receiver, max. • Size of GD packets, max. • Size of GD packet (of which consistent), max.  S7 basic communication • supported • User data per job, max. • User data per job (of which consistent), max.  S7 communication • supported • as server • as client • User data per job, max. • User data per job (of which consistent), max.  S5 compatible communication	Yes  Yes  Yes  Yes  Yes  Yes  8  8  8  22 byte  22 byte  Yes  Yes  76 byte; 76 bytes (with X_SEND or X_RCV); 64 bytes (with X_PUT or X_GET as server)  Yes  Yes  Yes  Yes  Yes  Yes  Yes  Ye
Protocols PROFIsafe  communication functions / header  PG/OP communication  Data record routing  Global data communication  • supported  • Number of GD loops, max.  • Number of GD packets, max.  • Number of GD packets, transmitter, max.  • Number of GD packets, receiver, max.  • Size of GD packets, max.  • Size of GD packet (of which consistent), max.  S7 basic communication  • supported  • User data per job, max.  • User data per job (of which consistent), max.  S7 communication  • supported  • as server  • as client  • User data per job (of which consistent), max.  S5 compatible communication  • supported	Yes  Yes  Yes  Yes  Yes  8  8  8  22 byte  22 byte  Yes  76 byte; 76 bytes (with X_SEND or X_RCV); 64 bytes (with X_PUT or X_GET as server)  Yes  Yes  Yes  Yes  Yes  Yes  Yes  Ye
Protocols PROFIsafe  communication functions / header  PG/OP communication  Data record routing  Global data communication  • supported • Number of GD loops, max. • Number of GD packets, max. • Number of GD packets, transmitter, max. • Number of GD packets, receiver, max. • Size of GD packets, max. • Size of GD packets, max. • Size of GD packet (of which consistent), max.  S7 basic communication  • supported • User data per job, max. • User data per job (of which consistent), max.  S7 communication  • supported • as server • as client • User data per job (of which consistent), max.  S5 compatible communication • supported • user data per job (of which consistent), max.  S5 compatible communication • supported Number of connections	Yes  Yes  Yes  Yes  Yes  Yes  8  8  8  22 byte  22 byte  Yes  76 byte; 76 bytes (with X_SEND or X_RCV); 64 bytes (with X_PUT or X_GET as server)  Yes  Yes  Yes  Yes; Via CP and loadable FB  180 byte; With PUT/GET  240 byte; as server  Yes; via CP and loadable FC
Protocols PROFIsafe  communication functions / header  PG/OP communication  Data record routing  Global data communication  • supported  • Number of GD loops, max.  • Number of GD packets, max.  • Number of GD packets, transmitter, max.  • Number of GD packets, receiver, max.  • Size of GD packets, max.  • Size of GD packet (of which consistent), max.  S7 basic communication  • supported  • User data per job, max.  • User data per job (of which consistent), max.  S7 communication  • supported  • as server  • as client  • User data per job (of which consistent), max.  S5 compatible communication  • supported	Yes  Yes  Yes  Yes  Yes  Yes  8  8  8  22 byte  22 byte  Yes  Yes  76 byte; 76 bytes (with X_SEND or X_RCV); 64 bytes (with X_PUT or X_GET as server)  Yes  Yes  Yes  Yes  Yes  Yes  Yes  Ye

recovered for DC communication	4
— reserved for PG communication	1
adjustable for PG communication, min.	1
— adjustable for PG communication, max.	15
usable for OP communication	15
— reserved for OP communication	1
— adjustable for OP communication, min.	1
— adjustable for OP communication, max.	15
usable for S7 basic communication	12
<ul> <li>reserved for S7 basic communication</li> </ul>	0
<ul> <li>adjustable for S7 basic communication, min.</li> </ul>	0
adjustable for S7 basic communication, max.	12
S7 message functions	
Number of login stations for message functions, max.	16; Depending on the configured connections for PG/OP and S7 basic communication
Process diagnostic messages	Yes
simultaneously active Alarm-S blocks, max.	300
Test commissioning functions	
Status block	Yes; Up to 2 simultaneously
Single step	Yes
Number of breakpoints	4
Status/control	
<ul> <li>Status/control variable</li> </ul>	Yes
<ul><li>Variables</li></ul>	Inputs, outputs, memory bits, DB, times, counters
<ul> <li>Number of variables, max.</li> </ul>	30
— of which status variables, max.	30
<ul><li>of which control variables, max.</li></ul>	14
Forcing	
• Forcing	Yes
Forcing, variables	Inputs, outputs
Number of variables, max.	10
Diagnostic buffer	
• present	Yes
Number of entries, max.	500
— adjustable	No
— of which powerfail-proof	100; Only the last 100 entries are retained
Number of entries readable in RUN, max.	100, Only the last 100 chaics are retained
— adjustable	Yes; From 10 to 499
— preset	10
Service data	10
	Van
• can be read out	Yes
Ambient conditions	
Ambient temperature during operation	
• min.	0°C
• max.	60 °C
configuration / header	
Configuration software	
• STEP 7	Yes; V5.2 SP1 or higher with HW update
configuration / programming / header	
Command set	see instruction list
Nesting levels	8
<ul> <li>System functions (SFC)</li> </ul>	see instruction list
<ul> <li>System function blocks (SFB)</li> </ul>	see instruction list
Programming language	
— LAD	Yes
— FBD	Yes
— STL	Yes
— SCL	Yes
— CFC	Yes
— CFC	Yes
— GRAPH	Yes

User program protection/password protection	Yes
Block encryption     Dimensions	Yes; With S7 block Privacy
Width	40 mm
Height	125 mm
Depth	130 mm
Weights	
Weight, approx.	290 g

last modified: 4/26/2024 🖸